



# Talyrond® 565/585HS

A multi-axis measurement system for single or multi-part measurement



Unparalleled measurement capability

# The Talyrond® 565/585HS

The Talyrond® 500 is the number one choice for manufactures of precision components including bearings, lens moulds, fuel injectors and much more...

The Talyrond® 500 is a world leader in speed, position control and accuracy and has the lowest noise floor of any instrument of its kind. These characteristics combined with the systems unique gauge capability enable measurement of roundness, roughness and contour from a single metrology platform.

With the addition of an automated rotary stage the system can now measure multiple components in a single set up making it truly unrivalled in capability and efficiency.

“Measurement without compromise”



## Complete automation of multi-part measurement, provides cost effective, high volume throughput

The optional rotary stage transforms the Talyrond® 500HS into a multi-part measurement system. This portable device simply sits on the spindle table via three point location and plugs into a concealed socket.

## Reproducible measurement results

The rotary stage has a unique counterbalanced design ensuring measurement without any loss of accuracy. Simple control is provided via our Ultra software interface, enabling complete automated measurement of up to 20 parts. This makes the Talyrond® 500HS ideal for the measurement of small components in the bearings, optics, medical and automotive industries.



The new Talyrond® 500HS rotary stage

<p><b>4</b> Gauge</p>	<p><b>○</b> Roundness</p>	<p><b>✓</b> Roughness</p>	<p><b>⤿</b> Contour</p>
<p><b>Gauge Range</b> Up to 4 mm</p>	<p><b>Radial Accuracy</b> ± 0.01 µm</p>	<p><b>Noise</b> Less than 30 nm Rq all axes</p>	<p><b>LS Arc measurement</b> 5 µm</p>
<p><b>Resolution</b> Down to 0.3 nm</p>		<p><b>Ra values</b> Less than 0.1 µm</p>	<p><b>Pt</b> 0.5 µm</p>



The new rotary stage transforms the Talyrond® 500HS into a unique, high accuracy, multi-part measurement system

### Features and benefits

- The Talyrond® 500HS carries on working after you go home
- Multi-tooling operations and greater flexibility have enabled machining of more complex components while keeping cost to a minimum
- The Talyrond® 500HS combined with the carousel stage has been designed with this in mind, drastically reducing inspection time and minimising operator attendance
- The addition of a calibration artefact onto the carousel removes the need to switch between part and standard further reducing measurement cycle time



### Principle of operation

- The user simply loads the carousel fixture, in this example there are twenty components
- The pitch circle diameter of each part passes through the spindle axis meaning each part axis will pass through the spindle axis when the carousel is rotated
- The carousel is rotated to the first component and a centre and level process takes place
- The part can then be measured for roundness, surface finish, contour...
- On completion the carousel moves to the next angular position and the process starts again



# Unparalleled measurement capability

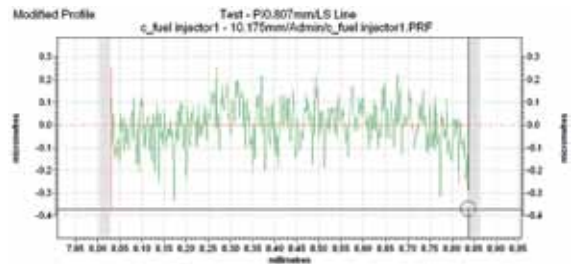
## Five measurements in one

Our world leading Talymin 6 gauge with 4 mm range and any attitude orientation has capability beyond that of normal roundness systems

# 1

### Roughness

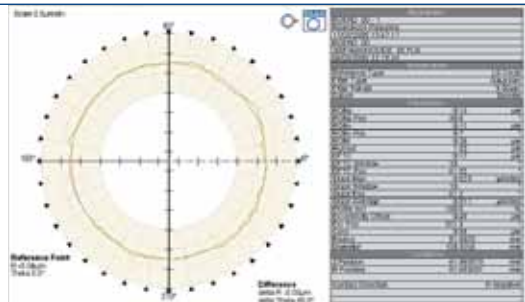
High resolution gauge and low axis noise enables linear or circumferential surface roughness measurement.



# 2

### Roundness

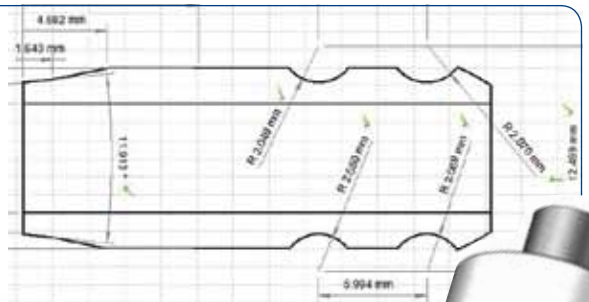
Frictionless air bearing spindle and precision column for roundness, cylindricity and straightness measurements.



# 3

### Contour

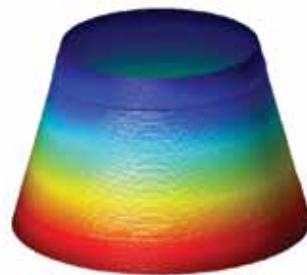
Our patented calibration technique enables measurement of radius, angle, height, length, distance and more.



# 4

### Cylindrical mapping

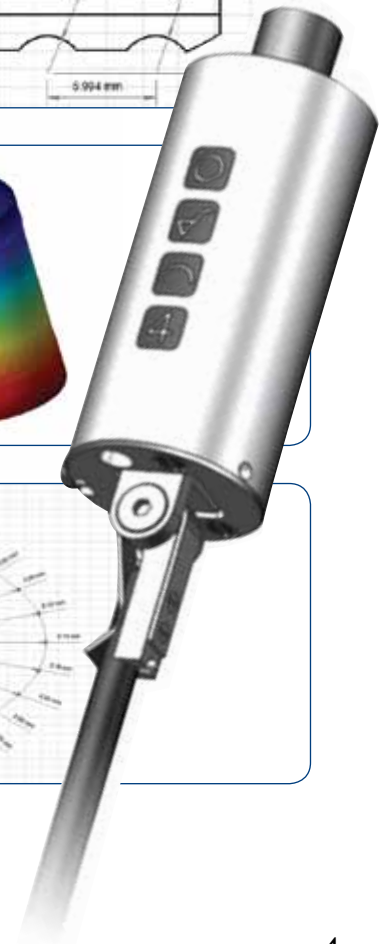
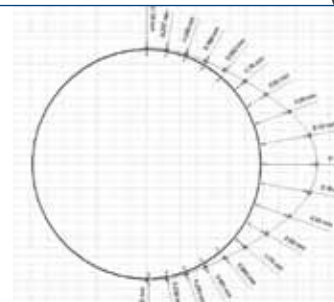
Precision control and low noise in all axes allows in depth analysis of cylindrical components including wear scars and material volume.



# 5

### Cams and pistons

A precision encoder and linear scales in all axes enables measurement of non round parts such as cams and pistons.





# Designed to suit your application

Meeting the ever increasing demands of next generation technologies

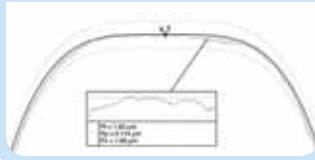
Taylor Hobson have had a long association with advanced manufacturing, this association has helped to evolve powerful software solutions to suit your applications

## Bearings

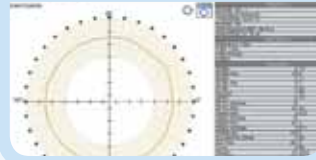
Harmonic analysis



Tilt and form error to axis



Roundness



## Medical applications

Roundness



Form & radius analysis



## Fuel injectors

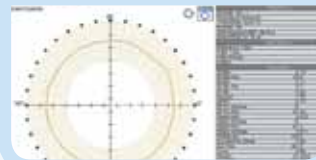
Angle and distance



Surface finish



Roundness



## Camera phone lens holders

Parallelism



Roundness



## Lens moulds

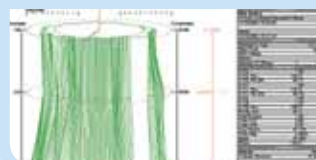
Surface finish



Parallelism



Cylindricity

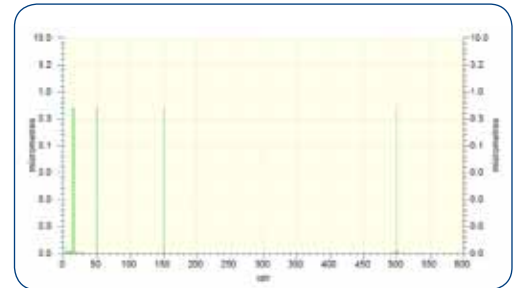
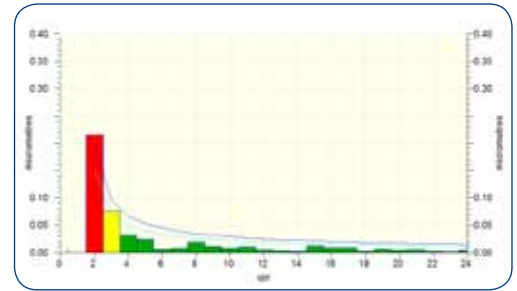
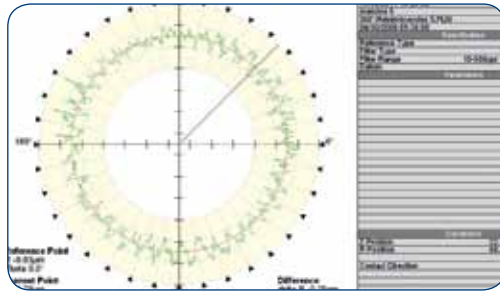


# Powerful software tools help improve your process

## Advanced harmonics – identify the cause of bad parts

Ordinary inspection might detect bad components but Talyrond® 500HS can help you fix the production issues that are causing them. Deviation in form on a workpiece can be broken down into irregularities that have both frequency and amplitude. Harmonic analysis identifies these imperfections allowing you to pinpoint and correct their cause, reducing the need for ever tighter tolerances on size.

- Full histogram view with tolerance bands
- Pass/Fail and warning messages
- Ranking system according to wave depth or harmonic amplitude
- Comparison to CSV or GKD files
- Up to 5000 upr
- Wave depth or harmonic amplitude format



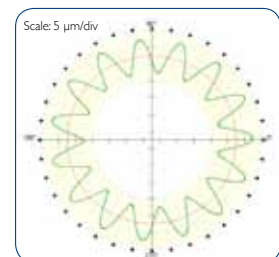
## New Advanced Harmonic Standard

A precision machined standard with the following undulations in 360 degrees:

15	upr
50	upr
150	upr
500	upr
1500	upr



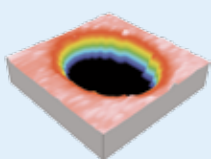
“Giving confidence in your instrument”



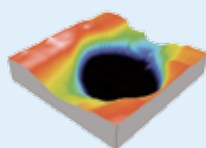
Example of 15<sup>th</sup> harmonic

## 3D cylindrical mapping

For production issues beyond the scope of traditional 2D inspection techniques



Crankshaft oil hole without washout



Crankshaft oil hole with washout

With high accuracy and high resolution in all axes, Talyrond® 500HS allows you to measure in 3 dimensions for more thorough examination of flaws, defects and cutting tool geometry effects that influence performance or lead to component malfunction.

- Twist or lead detection
- Machining defects
- Wear scar analysis
- Leak detection and more











Q-Link is part of Taylor Hobson's ongoing developments supporting automation, data exchange and process control in manufacturing environments. This approach is in line with the Industry 4 philosophy.



## Q-Link Production Interface

A simplified interface designed specifically for production environments

Q-Link offers simplicity, versatility and traceability and provides direct communication with SPC software which delivers feedback to your manufacturing process.

	<p><b>QDAS accredited</b> Meets the demands of the Advanced Quality Data Exchange Format</p>		<p><b>Protection</b> Allows different user levels and configurations</p>
	<p><b>Reporting</b> Instant screen report summary with pass/fail results</p>		<p><b>Traceability</b> Configurable fields; serial number, operator name, machine number etc...</p>
	<p><b>Implementation</b> Easy to learn, simple to operate</p>		<p><b>Statistical studies</b> Automatic R&amp;R Studies available as standard</p>
	<p><b>Tolerancing</b> Visually identifies the parameter and its tolerance band</p>		<p><b>Compatibility</b> Across the range of roundness and surface finish products</p>

“Widely used in automotive and aerospace component manufacturing where data and strict standard operating procedure control is mandatory”





# Designed for metrology without compromise

The construction of the Talyrond® 500HS is key to measurement integrity

## Reproducing the part

Taylor Hobson's core competencies are in cylindrical grinding, surface grinding and diamond turning. All of these disciplines coupled with knowledge in drive mechanisms go towards constructing an instrument with low noise and high geometric accuracy, ensuring reproducibility of the component.

## Frictionless air bearing spindle

The instrument's spindle axis, like any spindle based machine tool, is paramount in ensuring integrity of measurement. Utilising Taylor Hobson's own diamond turning lathe we are able to create a reference datum unsurpassed in accuracy and reliability.

## Instrument base

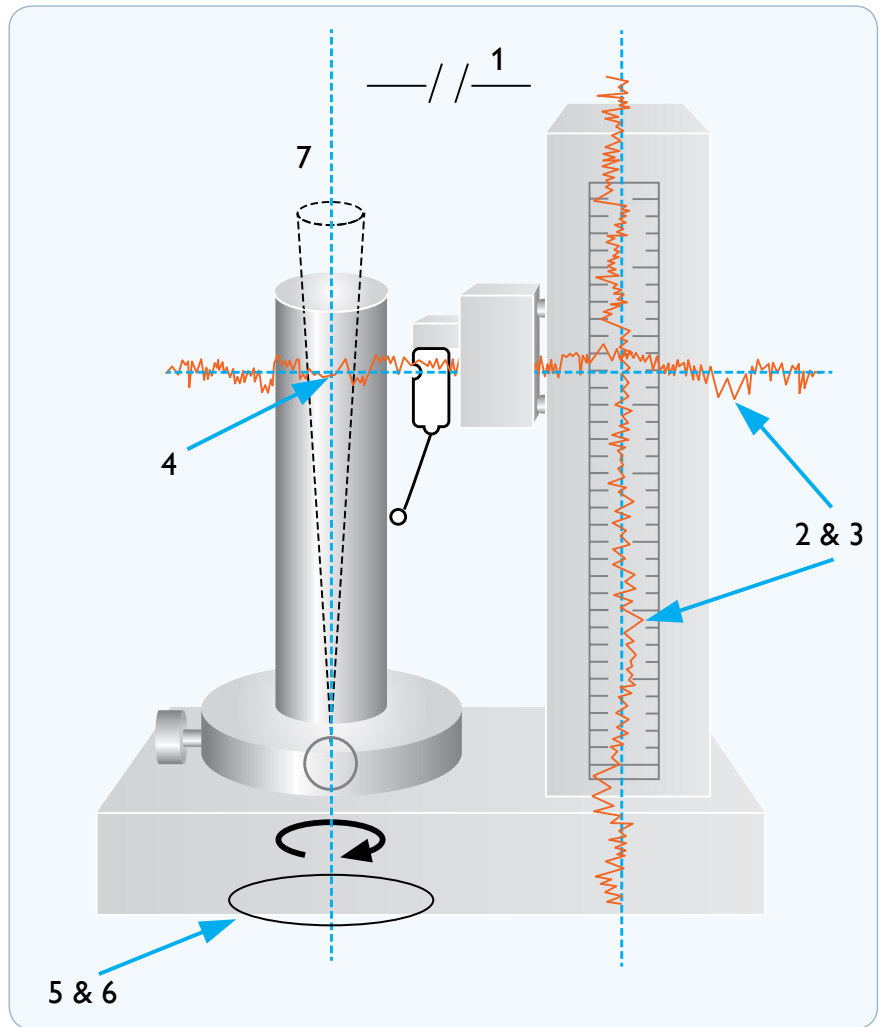
Using finite element analysis software, the cast iron base provides a solid foundation for both the high precision air bearing spindle and vertical straightness datum, ensuring movement and weight do not effect results. A choice of passive or active isolation mounts are available, which have been designed for either inspection laboratories or production environments.

## Straightness datums

The vertical column is machined for straightness, waviness and roughness to an exacting standard, using traceable standards and techniques developed by Taylor Hobson. The straightness datums are further enhanced to ensure reproducibility of the part with little or no instrument influence.

## Industry specific software

Velocity analysis allows bearing manufacturers to evaluate harmonics with respect to amplitude and predict function with respect to speed



## Important features of a roundness system

- 1 Parallelism of column to spindle axis
- 2 Column and arm straightness
- 3 Low vertical and radial arm noise
- 4 Squareness of arm to spindle axis
- 5 Radial run-out of spindle
- 6 Low spindle noise
- 7 Minimised coning error of spindle
- 8 Accurate glass scales in all axes



“World-beating noise floor”





## Traceability

Full traceability to international standards



### Roundness

Using a precision polished glass hemisphere calibrated to an uncertainty of less than 5 nm Taylor Hobson can guarantee your spindle is within specification and maintain quality of results.



### Axis calibration

Automated or manual routines are supplied allowing the user to set coordinates to the part or instrument axes. The fully automated routine calibrates the arm, column and spindle.

### Straightness, squareness and parallelism

To ensure the column and radial straightness unit conform to specification we can provide standards that are either cylindrical or flat. These standards provide certainty of the measurement axes. These artefacts are combined with special software routines to enhance all axes for correct geometrical form.

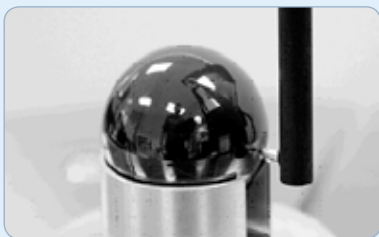


### Traceability



All calibration standards can be provided with traceability to international standards using Taylor Hobson's own UKAS laboratory.

### Arcuate correction (contour option)



Taylor Hobson's patented calibration routine and calibration ball corrects for the arcuate motion of the stylus allowing dimensional measurement. This routine is critical to measurement of radius and angled parts when normal calibration routines will not suffice.

### Automated probe calibration

The Talyrond® 500HS has a unique automated gain calibration for the instrument's gauge; the routine is automated and takes a matter of seconds to set. Alternatively a set of calibrated slip blocks traceable to primary standards are also supplied.

### Surface finish

A unique standard is available that provides measurement traceability for roughness in both a vertical and circumferential direction.

# Accessories

All the accessories you need to begin using Taylor Hobson roundness measuring systems are supplied as standard. However, for more demanding requirements or improved measurement throughput, we have a range of accessories which may be ordered separately.

## 1 Environmental cabinet and active AV mounts

Recommended for use in production or non controlled environments.

### Environmental cabinet

The environmental cabinet forms part of the instrument structure and protects against airflow, dust and external influence.

**code 112-4276**

### Active anti-vibration mounts

The active AV mounts protect the system from external vibration by use of piezo actuated mounts.

**code 112-4277**

### Active AV mounts with environmental cabinet

Provides isolation from airflow, dust and external vibration

**code 112-4278**

## 2 Talyrond® ball calibration standard

Required for use with contour or form software, this calibration standard corrects for gain, tip and arcuate motion of the stylus.

Talyrond® ball standard rad 7.5 mm (Not recommended for 4 mm range)

**code 112-4305UC**

Talyrond® ball standard rad 12.5 mm (Not recommended for 4 mm range)

**code 112-4319UC**

Talyrond® ball standard rad 22.5 mm

**code 112-4092UC**

## 3 Flick standard

For rapid calibration of the gauge head; alternative to the standard gauge calibration set.

20 µm (788 µ") range

**code 112-2308** optional

300 µm (0.012") range

**code 112-2233** optional

## 4 Calibration standard

Vertical and circumferential roughness.

**code 112-4341**

## 5 High precision glass hemisphere

For checking total system performance; UKAS calibration certificate is optional.

Roundness < 0.02 µm (0.8 µ")

**code 112-2324** optional

### Glass hemisphere

For checking total system performance; UKAS calibration certificate is optional.

Roundness < 0.05 µm (2 µ")

**code 112-436** optional

## 6 High precision test cylinder

For verification of the instrument's vertical straightness accuracy and parallelism of the vertical axis to the spindle axis. UKAS calibration certificate is optional.

**code 112-3670-01** optional

### Precision test cylinder

For verification of the instrument's vertical straightness accuracy and parallelism of the vertical axis to the spindle axis. UKAS calibration certificate is optional.

300 mm (11.8") cylinder

Roundness < 0.25 µm (10 µ")

Straightness < 0.5 µm (20 µ")\*

**code 112-1888** optional

500 mm (19.7") cylinder

Roundness < 0.25 µm (10 µ")

Straightness < 0.5 µm (20 µ")\*

**code 112-1997** optional

1000 mm (39.4") cylinder

Roundness < 0.75 µm (30 µ")

Straightness < 3 µm (120 µ")\*

**code 112-3604** optional



## Customised solutions for special applications

Our strategy for success is simple, instead of just selling products, we provide solutions. If our standard instruments and accessories do not satisfy your needs, we can customise a solution to exactly match your application.

\* Straightness over central 90% of test cylinder length

Specifications are subject to change without notice.

# Parameters

Type of analysis	Measurement mode	Evaluation diagram	Talyrond® 500HS	Type of analysis	Measurement mode	Evaluation diagram	Talyrond® 500HS
Roundness			✓	Radial Runout	Axial		✓
					Radial		✓
Parallelism			✓	Squareness			✓
Cylindricity			✓	Parallelism			✓
Straightness			✓	Measure Interrupted Surface			✓
Flatness			✓	Harmonic Analysis			●
Coaxiality			✓	Thickness Variation	Radial		●
Concentricity			✓		Axial		●
Eccentricity			✓				

✓ = Included   ● = Optional   ✕ = Not available  
 (Customer specific analysis available on request)

### The metrology experts

Taylor Hobson is world renowned as a manufacturer of precision measuring instruments used for inspection in research and production facilities. Our equipment performs at nanometric levels of resolution and accuracy.

To complement our precision manufacturing capability we also offer a host of metrology support services to provide our customers with complete solutions to their measuring needs and total confidence in their results.

[www.taylor-hobson.com](http://www.taylor-hobson.com)

### Sales department

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- **Design engineering** – special purpose, dedicated metrology systems for demanding applications
- **Precision manufacturing** – contract machining services for high precision applications and industries

### Service department

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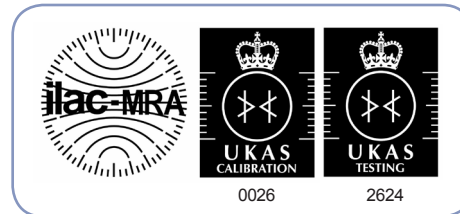
- **Preventative maintenance** – protect your metrology investment with an Amecare support agreement

### Centre of Excellence department

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- **Inspection services** – measurement of your production parts by skilled technicians using industry leading instruments in accord with ISO standards
- **Metrology training** – practical, hands-on training courses for roundness and surface finish conducted by experienced metrologists
- **Operator training** – on-site instruction will lead to greater proficiency and higher productivity
- **UKAS calibration and testing** – certification for artifacts or instruments in our laboratory or at customer's site



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