





## SCIGATE AUTOMATION (S) PTE LTD

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# More Precision

optoCONTROL // Optical precision micrometers





- ▶ High quality glass lense optics
- Robust and compact design with integrated controller
- Limit switch with up to 60kHz switching frequency
- Axial and radial design

#### Measuring principle

The optoCONTROL 1200 is based on the principle of light quantity measurement. The light of a red laser diode is spread out by a lens to a parallel light curtain which is aimed at the receiving unit. In the receiving unit, the light is guided via various filters and lenses through a precision shutter to a light-sensitive detector. The amount of occurring light is provided by analog electronics and output as an analog signal.

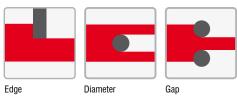
#### System design

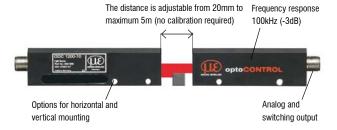
optoCONTROL 1200 consists of a light source and a receiving unit. The complete controller electronics are integrated in the receiver housing. The light source and receiver can be installed at any distance up to 5 meters from each other. All models can be installed without additional brackets in both vertical and horizontal positions. The compact design of the housing and the 90° version also enable easy mounting of the miniature micrometers in tight installation spaces.

As well as the analog output, an adjustable limit switch is also available. This can be operated both as NPN (bright switching) as well as in PNP logic (dark switching).

The target must be positioned inside the measuring window for the diameter measurement. Smallest diameter typ. >0.3mm. For gap measurement from 50 - 400 $\mu$ m there is an option using light quantity measurement.

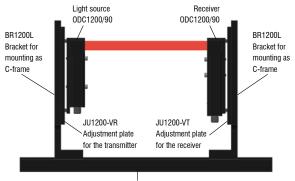
#### Measurement mode





#### optoCONTROL 1200/90:

Version with 90° beam path for mounting in tight spaces. Optional mounting with ODC1202-L mounting rail as C-frame.



ODC1202-L mounting rail, available in different lengths

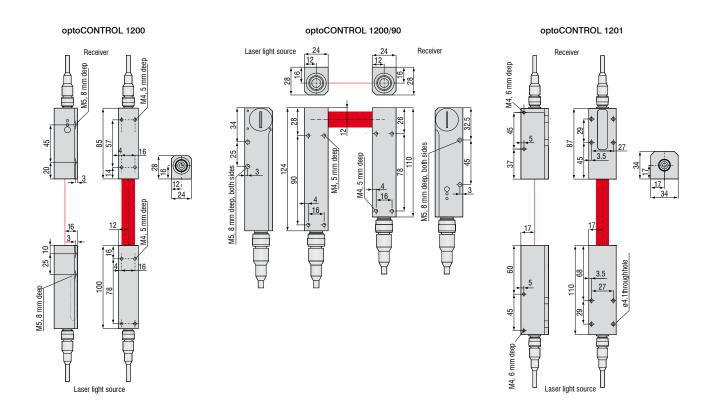
Model	ODC1200 (axial model)				ODC 1200/90 (90° model)				ODC1201		
Measuring range		2mm	5mm	10mm	16mm	2mm 2)	5mm	10mm	16mm	20mm	30mm
Distance light source - receiver (free space) 1)		min. 20mm to max. 5m									
Linearity		≤2% FSO		≤3,5% FSO		≤2% FSO		≤3,5%		% FSO	
Resolution (dynamic) typ.		10µm	25µm	50μm	80µm	10µm	25µm	50μm	80µm	100μm	150µm
Frequency response		100kHz (-3db)									
Light source		semiconductor laser < 0.39mW, 670nm (red, laser class 1)									
Permissble ambient light	≤ 5000 x <sup>3)</sup>										
Analog output		0 10VDC (adjustable gain)									
Temperature drift of the analog output		≤130mV (at 10 - 50°C)									
Switching output		PNP dark switching and NPN bright switching (max. switching frequency 60kHz) adjustable signal threshold									
Shock		15g / 6ms									
Vibration		15g / 10Hz1kHz									
Operation temperature		0 50°C									
LED display	Switching state and dusty optics										
Storage temperature		-20 70°C									
Operation voltage	12-32VDC, reverse polarity protection										
Mounting holes	straight up	M4 x 5mm						ø4.1	mm		
wounting notes	horizontal	M5 x 8mm					M4 x 6mm				
Weight (without apple)	light source		appr. 15		150g		appr. 170g			appr. 260g	
Weight (without cable)	receiver	appr. 120g			appr. 160g				appr. 220g		
Protection class		IP 67									

FSO = Full Scale Output

The quoted data apply for a constant room temperature of 20°C after a warm-up period of 30min, in the range 10 ... 90% of the analog output at a distance between light source and receiver of 0.5m.

<sup>1)</sup> Increasing the distance, the measurement of hot targets is possible without damaging the controller electronics
 <sup>2)</sup> For gap measurements 50 - 400µm there is an controller option available: thrubeam operation with distances up to 700mm

3) Shadowing from ambient daylight increases the signal stability



#### IF2008 - PCI interface card

#### Particular benefits

- 4x digital signals and two encoders with basic printed circuit board
- Additional expansion board for a total of 6x digital signals, 2x encoder and 2x analog signals and 8x I/O Signals
- FIFO data memory
- Synchronous data acquisition





Example: measurement of diameters with two optoCONTROL. The diameter to be measured can be increased using two opto-CONTROL. See CSP2008 universal controller.

#### IF2008E - Expansion board

#### Particular benefits

- Two digital signals, two analog signals and 8 I/O signals
- Overall with IF2008: 6 digital signals, 2 encoders and 2 analog signals and 8 I/O signals
- FIFO data memory
- Synchronous data acquisition

#### **Diverse ODC tools**

Depending on the sensor, diverse tools for continuous measurement value recording and parameter set up are available free of charge.

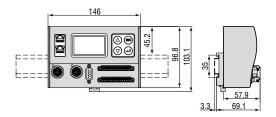


#### CSP2008 - Universal controller for up to six sensor signals

The controller CSP2008 has been designed to process 2 to 6 both optical and other sensors from Micro-Epsilon (6 digital or 4 analog input signals max., 2x internal + 4x external via Ether-CAT modules from the company Beckhoff. EtherCAT is intended as external bus for connecting further sensors and I/O modules. The controller is equipped with a display offering multicolor backlighting which changes its color in the case of exceeding the limit value while a signal is displayed.

#### **Features**

- Real-time processing of input and output signals at up to 100kHz (user selectable)
- Unique user interface for the configuration of the controller via Ethernet on a PC or laptop. All user selectable functions of the controller and the measured values can be viewed, displayed and stored in real time via your own web browser without installing any 3rd part software
- Simple sensor connection with automatic sensor recognition, configuration of the sensor using buttons and display on controller or via web browser
- Modular system upgradable with additional I/O modules for customer-specific requirements.
   The internal communication between I/O components using EtherCAT connection (CSP 2008 acts as master)
- Extremely flexible and powerful functionality; function modules can be combined in many ways
- Simple mounting using DIN rail TS 35



Universal controller with DIN rail TS 35 (dimensions not to scale)





#### IF1032/ETH

The IF1032/ETH interface module now enables to run sensors equipped with analog interfaces with the proven operating concept based on a web interface. The Ethernet interface permits to easily display the measured data on a PC. Moreover, sensors can be connected to an EtherCAT bus. The RS485 interface allows to connect new sensors that use the Micro-Epsilon specific RS485 protocol.

#### Interfaces

- 1x RS485 (ME-internal protocol)
- 2x analog-in (14 bit, max. 4 ksps), voltage
- 1x analog-in, (14 bit, max. 4 ksps), current
- Inputs for supply voltage
- Trigger input
- EtherCAT synchronisation output
- Output for sensor power supply



	otoCONTROL 1200/1201	
Article number	Model	Description
2901260	PC1200-5	Power supply and signal cable 5m, straight connector, for light source and receiver unit
	PC1200-10	
2901483		Power supply and signal cable 10m, straight connector, for light source and receiver unit
2901261	PC1200/90-5	Power supply and signal cable 5m, angled connector, for light source and receiver unit
0260031.11	DD241PC(11)-U	Digital display unit, RS232, connection for 1 analog sensor 0-10V, 2 limit switches
2420066	IF1032/ETH	ME Ethernet/EtherCAT interface module max.14Bit/4k samples/sec
2966006 *	ODC1202-L100	Mounting rail for ODC1202, 400mm; distance light source/receiver max.100mm
2966007 *	ODC1202-L200	Mounting rail for ODC1202, 500mm; distance light source/receiver max. 200mm
2966008 *	ODC1202-L500	Mounting rail for ODC1202, 800mm; distance light source/receiver max. 500mm
2966018	JU1200-VR	ODC1200 adjustment plate for vertical mounting of the receiver
2966019	JU1200-HR	ODC1200 adjustment plate for horizontal mounting of the receiver
2966020	JU1200-VT	ODC1200 adjustment plate for vertical mounting of the transmitter
2966021	JU1200-HT	ODC1200 adjustment plate for horizontal mounting of the transmitter
2966024	BR1200L220	Bracket for mounting as C-frame, length 220mm, 2 pcs. required
2966025	BR1200L320	Bracket four mounting as C-frame, height 320mm, 2 pcs. required
		ment plate JU1200 and bracket BR1200
only for C-frame i	nounting combined with adjusti	iterit plate 30 1200 and bracket bn 1200
Accessories op	otoCONTROL 1202	
2901497	CE1202-2	Connecting cable light source-receiver, 2m
2901482	CE1202-5	Connecting cable light source-receiver, 5m
2901371	SCD1202-2-RS232	Digital output cable, 2m, for connection to a RS232 port
2901509	SCD1202-5-RS232	Digital output cable, 5m, for connection to a RS232 port
2901848	SCD12xx-2-USB	Digital output cable for USB connection incl. driver, 2m
2901373	SCA1202-2	Power supply and analog output cable, 2m
2901510	SCA1202-5	Power supply and analog output cable, 5m
2966006	ODC1202-L100	Mounting rail for ODC1202, 400mm; distance light source/receiver max.100mm
2966007	ODC1202-L200	Mounting rail for ODC1202, 500mm; distance light source/receiver max. 200mm
2966008	ODC1202-L500	Mounting rail for ODC1202, 800mm; distance light source/receiver max. 500mm
6414114	EK1100/CSP2008	Bus terminal
6414107	EL3162/CSP2008	Bus terminal; 2-channel analog input terminal
2420057	CSP2008	Universal controller for displacement sensors
2420066	IF1032/ETH	ME Ethernet/EtherCAT interface module max.14Bit/4k samples/sec
	1992,2111	
Accessories or	otoCONTROL 1220	
•		Connecting apple light course receiver 1 m
2901871	CE1220-1	Connecting cable light source-receiver, 1m
2901851	CE1220-2	Connecting cable light source-receiver, 2m
2901852	CE1220-5	Connecting cable light source-receiver, 5m
2901371	SCD1202-2-RS232	Digital output cable, 2m, for connection to a RS232 port
2901509	SCD1202-5-RS232	Digital output cable, 5m, for connection to a RS232 port
2901848	SCD12xx-2-USB	Digital output cable for USB connection incl. driver, 2m
2901373	SCA1202-2	Power supply and analog output cable, 2m
2901373	30A1202-2	rower supply and analog output cable, 2111
2001510	CCA1000 5	Power supply and analog output apple 5m
	SCA1202-5	Power supply and analog output cable, 5m
2966009	ODC1220-L220	Mounting rail for ODC1220, 400mm; distance light source/receiver max. 220mm
2966009		Mounting rail for ODC1220, 400mm; distance light source/receiver max. 220mm  Mounting rail for ODC1220; 600mm; distance light source/receiver max. 420mm
2966009 2966011	ODC1220-L220	Mounting rail for ODC1220, 400mm; distance light source/receiver max. 220mm  Mounting rail for ODC1220; 600mm; distance light source/receiver max. 420mm
2966009 2966011 2966012	ODC1220-L220 ODC1220-L420 ODC1220-L620	Mounting rail for ODC1220, 400mm; distance light source/receiver max. 220mm  Mounting rail for ODC1220; 600mm; distance light source/receiver max. 420mm  Mounting rail for ODC1220; 800mm; distance light source/receiver max. 620mm
2966009 2966011 2966012 5414114	ODC1220-L220 ODC1220-L420 ODC1220-L620 EK1100/CSP2008	Mounting rail for ODC1220, 400mm; distance light source/receiver max. 220mm  Mounting rail for ODC1220; 600mm; distance light source/receiver max. 420mm  Mounting rail for ODC1220; 800mm; distance light source/receiver max. 620mm  Bus terminal
2966009 2966011 2966012 6414114 6414107	ODC1220-L220 ODC1220-L420 ODC1220-L620 EK1100/CSP2008 EL3162/CSP2008	Mounting rail for ODC1220, 400mm; distance light source/receiver max. 220mm  Mounting rail for ODC1220; 600mm; distance light source/receiver max. 420mm  Mounting rail for ODC1220; 800mm; distance light source/receiver max. 620mm  Bus terminal  Bus terminal; 2-channel analog input terminal
2966009 2966011 2966012 6414114 6414107 2420057	ODC1220-L220 ODC1220-L420 ODC1220-L620 EK1100/CSP2008 EL3162/CSP2008 CSP2008	Mounting rail for ODC1220, 400mm; distance light source/receiver max. 220mm  Mounting rail for ODC1220; 600mm; distance light source/receiver max. 420mm  Mounting rail for ODC1220; 800mm; distance light source/receiver max. 620mm  Bus terminal  Bus terminal; 2-channel analog input terminal  Universal controller for displacement sensors
2966009 2966011 2966012 6414114 6414107 2420057	ODC1220-L220 ODC1220-L420 ODC1220-L620 EK1100/CSP2008 EL3162/CSP2008	Mounting rail for ODC1220, 400mm; distance light source/receiver max. 220mm  Mounting rail for ODC1220; 600mm; distance light source/receiver max. 420mm  Mounting rail for ODC1220; 800mm; distance light source/receiver max. 620mm  Bus terminal  Bus terminal; 2-channel analog input terminal
2966009 2966011 2966012 5414114 5414107 2420057 2420066	ODC1220-L220 ODC1220-L420 ODC1220-L620 EK1100/CSP2008 EL3162/CSP2008 CSP2008 IF1032/ETH	Mounting rail for ODC1220, 400mm; distance light source/receiver max. 220mm  Mounting rail for ODC1220; 600mm; distance light source/receiver max. 420mm  Mounting rail for ODC1220; 800mm; distance light source/receiver max. 620mm  Bus terminal  Bus terminal; 2-channel analog input terminal  Universal controller for displacement sensors
2966009 2966011 2966012 5414114 5414107 2420057 2420066 <b>Accessories op</b>	ODC1220-L220 ODC1220-L420 ODC1220-L620 EK1100/CSP2008 EL3162/CSP2008 CSP2008 IF1032/ETH	Mounting rail for ODC1220, 400mm; distance light source/receiver max. 220mm Mounting rail for ODC1220; 600mm; distance light source/receiver max. 420mm Mounting rail for ODC1220; 800mm; distance light source/receiver max. 620mm Bus terminal Bus terminal; 2-channel analog input terminal Universal controller for displacement sensors ME Ethernet/EtherCAT interface module max.14Bit/4k samples/sec
2966009 2966011 2966012 5414114 5414107 2420057 2420066 <b>Accessories op</b>	ODC1220-L220 ODC1220-L420 ODC1220-L620 EK1100/CSP2008 EL3162/CSP2008 CSP2008 IF1032/ETH	Mounting rail for ODC1220, 400mm; distance light source/receiver max. 220mm  Mounting rail for ODC1220; 600mm; distance light source/receiver max. 420mm  Mounting rail for ODC1220; 800mm; distance light source/receiver max. 620mm  Bus terminal  Bus terminal; 2-channel analog input terminal  Universal controller for displacement sensors
2966009 2966011 2966012 5414114 5414107 2420057 2420066 <b>Accessories op</b>	ODC1220-L220 ODC1220-L420 ODC1220-L620 EK1100/CSP2008 EL3162/CSP2008 CSP2008 IF1032/ETH	Mounting rail for ODC1220, 400mm; distance light source/receiver max. 220mm Mounting rail for ODC1220; 600mm; distance light source/receiver max. 420mm Mounting rail for ODC1220; 800mm; distance light source/receiver max. 620mm Bus terminal Bus terminal; 2-channel analog input terminal Universal controller for displacement sensors ME Ethernet/EtherCAT interface module max.14Bit/4k samples/sec
2966009 2966011 2966012 5414114 5414107 2420057 2420066 <b>Accessories op</b> 2901123	ODC1220-L220 ODC1220-L420 ODC1220-L620 EK1100/CSP2008 EL3162/CSP2008 CSP2008 IF1032/ETH otoCONTROL 2500/2600 PC2500-3 PC2500-10	Mounting rail for ODC1220, 400mm; distance light source/receiver max. 220mm Mounting rail for ODC1220; 600mm; distance light source/receiver max. 420mm Mounting rail for ODC1220; 800mm; distance light source/receiver max. 620mm Bus terminal Bus terminal; 2-channel analog input terminal Universal controller for displacement sensors ME Ethernet/EtherCAT interface module max.14Bit/4k samples/sec  Power supply cable 3m, open Power supply cable 10m, open
2966009 2966011 2966012 5414114 5414107 2420057 2420066 <b>Accessories op</b> 2901123 2901124 2901120	ODC1220-L220 ODC1220-L420 ODC1220-L620 EK1100/CSP2008 EL3162/CSP2008 CSP2008 IF1032/ETH OTOCONTROL 2500/2600 PC2500-3 PC2500-10 SCA2500-3	Mounting rail for ODC1220, 400mm; distance light source/receiver max. 220mm Mounting rail for ODC1220; 600mm; distance light source/receiver max. 420mm Mounting rail for ODC1220; 800mm; distance light source/receiver max. 620mm Bus terminal Bus terminal; 2-channel analog input terminal Universal controller for displacement sensors ME Ethernet/EtherCAT interface module max.14Bit/4k samples/sec  Power supply cable 3m, open Power supply cable 10m, open Signal output cable, analog, 3m
2966009 2966011 2966012 5414114 5414107 2420057 2420066 <b>Accessories op</b> 2901123 2901124 2901120 2901215	ODC1220-L220 ODC1220-L420 ODC1220-L620 EK1100/CSP2008 EL3162/CSP2008 CSP2008 IF1032/ETH OTOCONTROL 2500/2600 PC2500-3 PC2500-10 SCA2500-3 SCA2500-10	Mounting rail for ODC1220, 400mm; distance light source/receiver max. 220mm Mounting rail for ODC1220; 600mm; distance light source/receiver max. 420mm Mounting rail for ODC1220; 800mm; distance light source/receiver max. 620mm Bus terminal Bus terminal; 2-channel analog input terminal Universal controller for displacement sensors ME Ethernet/EtherCAT interface module max.14Bit/4k samples/sec  Power supply cable 3m, open Power supply cable 10m, open Signal output cable, analog, 3m Signal output cable, analog, 10m
2966009 2966011 2966012 6414114 6414107 2420057 2420066 <b>Accessories op</b> 2901123 2901124 2901120 2901215	ODC1220-L220 ODC1220-L420 ODC1220-L620 EK1100/CSP2008 EL3162/CSP2008 CSP2008 IF1032/ETH OCCONTROL 2500/2600 PC2500-3 PC2500-10 SCA2500-10 SCA2500-10 SCD2500-3/3/RS232	Mounting rail for ODC1220, 400mm; distance light source/receiver max. 220mm Mounting rail for ODC1220; 600mm; distance light source/receiver max. 420mm Mounting rail for ODC1220; 800mm; distance light source/receiver max. 620mm Bus terminal Bus terminal; 2-channel analog input terminal Universal controller for displacement sensors ME Ethernet/EtherCAT interface module max.14Bit/4k samples/sec  Power supply cable 3m, open Power supply cable 10m, open Signal output cable, analog, 3m Signal output cable, analog, 10m Signal output cable, 3m, analog / RS232
2966009 2966011 2966012 6414114 6414107 2420057 2420066 <b>Accessories op</b> 2901123 2901124 2901120 2901215	ODC1220-L220 ODC1220-L420 ODC1220-L620 EK1100/CSP2008 EL3162/CSP2008 CSP2008 IF1032/ETH OCCONTROL 2500/2600 PC2500-3 PC2500-10 SCA2500-10 SCA2500-10 SCD2500-3/3/RS232 IF2008	Mounting rail for ODC1220, 400mm; distance light source/receiver max. 220mm Mounting rail for ODC1220; 600mm; distance light source/receiver max. 420mm Mounting rail for ODC1220; 800mm; distance light source/receiver max. 620mm Bus terminal Bus terminal; 2-channel analog input terminal Universal controller for displacement sensors ME Ethernet/EtherCAT interface module max.14Bit/4k samples/sec  Power supply cable 3m, open Power supply cable 10m, open Signal output cable, analog, 3m Signal output cable, analog, 10m Signal output cable, 3m, analog / RS232 PCI interface card RS422
2966009 2966011 2966012 6414114 6414107 2420057 2420066 <b>Accessories op</b> 2901123 2901124 2901120 2901215 2901121	ODC1220-L220 ODC1220-L420 ODC1220-L620 EK1100/CSP2008 EL3162/CSP2008 CSP2008 IF1032/ETH OCCONTROL 2500/2600 PC2500-3 PC2500-10 SCA2500-10 SCA2500-10 SCD2500-3/3/RS232	Mounting rail for ODC1220, 400mm; distance light source/receiver max. 220mm Mounting rail for ODC1220; 600mm; distance light source/receiver max. 420mm Mounting rail for ODC1220; 800mm; distance light source/receiver max. 620mm Bus terminal Bus terminal; 2-channel analog input terminal Universal controller for displacement sensors ME Ethernet/EtherCAT interface module max.14Bit/4k samples/sec  Power supply cable 3m, open Power supply cable 10m, open Signal output cable, analog, 3m Signal output cable, analog, 10m Signal output cable, 3m, analog / RS232
2966009 2966011 2966012 6414114 6414107 2420057 2420066 <b>Accessories op</b> 2901123 2901124 2901120 2901215 2901121 2213017 2213018	ODC1220-L220 ODC1220-L420 ODC1220-L620 EK1100/CSP2008 EL3162/CSP2008 CSP2008 IF1032/ETH OCCONTROL 2500/2600 PC2500-3 PC2500-10 SCA2500-10 SCA2500-10 SCD2500-3/3/RS232 IF2008	Mounting rail for ODC1220, 400mm; distance light source/receiver max. 220mm Mounting rail for ODC1220; 600mm; distance light source/receiver max. 420mm Mounting rail for ODC1220; 800mm; distance light source/receiver max. 620mm Bus terminal Bus terminal; 2-channel analog input terminal Universal controller for displacement sensors ME Ethernet/EtherCAT interface module max.14Bit/4k samples/sec  Power supply cable 3m, open Power supply cable 10m, open Signal output cable, analog, 3m Signal output cable, analog, 10m Signal output cable, 3m, analog / RS232 PCI interface card RS422
2966009 2966011 2966012 6414114 6414107 2420057 2420066 <b>Accessories op</b> 2901123 2901124 2901120 2901215 2901121 2213017 2213018 2901122	ODC1220-L220 ODC1220-L420 ODC1220-L620 EK1100/CSP2008 EL3162/CSP2008 CSP2008 IF1032/ETH OTOCONTROL 2500/2600 PC2500-3 PC2500-10 SCA2500-10 SCD2500-3/3/RS232 IF2008 IF2008E SCD2500-3/10/RS422	Mounting rail for ODC1220, 400mm; distance light source/receiver max. 220mm Mounting rail for ODC1220; 800mm; distance light source/receiver max. 420mm Mounting rail for ODC1220; 800mm; distance light source/receiver max. 620mm Bus terminal Bus terminal; 2-channel analog input terminal Universal controller for displacement sensors ME Ethernet/EtherCAT interface module max.14Bit/4k samples/sec  Power supply cable 3m, open Power supply cable 10m, open Signal output cable, analog, 3m Signal output cable, analog, 10m Signal output cable, 3m, analog / RS232 PCI interface card RS422 Expansion board analog / RS422 / PCI Signal output cable, 3m, analog / RS422, 10m
2966009 2966011 2966012 6414114 6414107 2420057 2420066 <b>Accessories op</b> 2901123 2901124 2901120 2901215 2901121 2213017 2213018 2901122 2901057	ODC1220-L220 ODC1220-L420 ODC1220-L620 EK1100/CSP2008 EL3162/CSP2008 CSP2008 IF1032/ETH OTOCONTROL 2500/2600 PC2500-3 PC2500-10 SCA2500-10 SCD2500-3/3/RS232 IF2008 IF2008 IF2008E SCD2500-3/10/RS422 CE1800-3	Mounting rail for ODC1220, 400mm; distance light source/receiver max. 220mm Mounting rail for ODC1220; 600mm; distance light source/receiver max. 420mm Mounting rail for ODC1220; 800mm; distance light source/receiver max. 620mm Bus terminal Bus terminal; 2-channel analog input terminal Universal controller for displacement sensors ME Ethernet/EtherCAT interface module max.14Bit/4k samples/sec  Power supply cable 3m, open Power supply cable 10m, open Signal output cable, analog, 3m Signal output cable, analog, 10m Signal output cable, 3m, analog / RS232 PCI interface card RS422 Expansion board analog / RS422 / PCI Signal output cable, 3m, analog / RS422, 10m Sensor cable extension for camera, 3m
2966009 2966011 2966012 5414114 5414107 2420057 2420066 <b>Accessories op</b> 2901123 2901124 2901120 2901215 2901121 2213017 2213018 2901122 2901057 2901118	ODC1220-L220 ODC1220-L420 ODC1220-L420 ODC1220-L620 EK1100/CSP2008 EL3162/CSP2008 CSP2008 IF1032/ETH OTOCONTROL 2500/2600 PC2500-3 PC2500-10 SCA2500-3 SCA2500-10 SCD2500-3/3/RS232 IF2008 IF2008 IF2008E SCD2500-3/10/RS422 CE1800-3 CE2500-3	Mounting rail for ODC1220, 400mm; distance light source/receiver max. 220mm Mounting rail for ODC1220; 800mm; distance light source/receiver max. 420mm Mounting rail for ODC1220; 800mm; distance light source/receiver max. 620mm Bus terminal Bus terminal; 2-channel analog input terminal Universal controller for displacement sensors ME Ethernet/EtherCAT interface module max.14Bit/4k samples/sec  Power supply cable 3m, open Power supply cable 10m, open Signal output cable, analog, 3m Signal output cable, analog, 10m Signal output cable, 3m, analog / RS232 PCI interface card RS422 Expansion board analog / RS422 / PCI Signal output cable, 3m, analog / RS422, 10m Sensor cable extension for camera, 3m Sensor cable extension for light source, 3m
2966009 2966011 2966012 5414114 5414107 2420057 2420066 <b>Accessories op</b> 2901123 2901124 2901120 2901121 2213017 2213018 2901122 2901122 2901122 2901122 2901128	ODC1220-L220 ODC1220-L420 ODC1220-L420 ODC1220-L620 EK1100/CSP2008 EL3162/CSP2008 CSP2008 IF1032/ETH OCCONTROL 2500/2600 PC2500-3 PC2500-10 SCA2500-10 SCD2500-3/3/RS232 IF2008 IF2008 IF2008 IF2008 SCD2500-3/10/RS422 CE1800-3 CE2500-3 CE1800-8	Mounting rail for ODC1220, 400mm; distance light source/receiver max. 220mm Mounting rail for ODC1220; 800mm; distance light source/receiver max. 420mm Mounting rail for ODC1220; 800mm; distance light source/receiver max. 620mm Bus terminal Bus terminal; 2-channel analog input terminal Universal controller for displacement sensors ME Ethernet/EtherCAT interface module max.14Bit/4k samples/sec  Power supply cable 3m, open Power supply cable 10m, open Signal output cable, analog, 3m Signal output cable, analog, 10m Signal output cable, 3m, analog / RS232 PCI interface card RS422 Expansion board analog / RS422 / PCI Signal output cable, 3m, analog / RS422, 10m Sensor cable extension for camera, 3m Sensor cable extension for camera, 8m
2966009 2966011 2966012 6414114 6414107 2420057 2420066 <b>Accessories op</b> 29901123 29901124 29901215 2901121 2213017 2213018 29901122 29901057 29901118 29901058	ODC1220-L220 ODC1220-L420 ODC1220-L420 ODC1220-L620 EK1100/CSP2008 EL3162/CSP2008 CSP2008 IF1032/ETH OTOCONTROL 2500/2600 PC2500-3 PC2500-10 SCA2500-3 SCA2500-10 SCD2500-3/3/RS232 IF2008 IF2008 IF2008E SCD2500-3/10/RS422 CE1800-3 CE2500-3	Mounting rail for ODC1220, 400mm; distance light source/receiver max. 220mm Mounting rail for ODC1220; 800mm; distance light source/receiver max. 420mm Mounting rail for ODC1220; 800mm; distance light source/receiver max. 620mm Bus terminal Bus terminal; 2-channel analog input terminal Universal controller for displacement sensors ME Ethernet/EtherCAT interface module max.14Bit/4k samples/sec  Power supply cable 3m, open Power supply cable 10m, open Signal output cable, analog, 3m Signal output cable, analog, 10m Signal output cable, 3m, analog / RS232 PCI interface card RS422 Expansion board analog / RS422 / PCI Signal output cable, 3m, analog / RS422, 10m Sensor cable extension for camera, 3m Sensor cable extension for light source, 3m
2966009 2966011 2966012 6414114 6414107 2420057 2420066 <b>Accessories op</b> 2901123 2901124 2901126 2901215 2901121 2213017 2213018 2901122 2901057 2901118 2901058 2901119	ODC1220-L220 ODC1220-L420 ODC1220-L420 ODC1220-L620 EK1100/CSP2008 EL3162/CSP2008 CSP2008 IF1032/ETH OCCONTROL 2500/2600 PC2500-3 PC2500-10 SCA2500-10 SCD2500-3/3/RS232 IF2008 IF2008 IF2008 IF2008 SCD2500-3/10/RS422 CE1800-3 CE2500-3 CE1800-8	Mounting rail for ODC1220, 400mm; distance light source/receiver max. 220mm Mounting rail for ODC1220; 800mm; distance light source/receiver max. 420mm Mounting rail for ODC1220; 800mm; distance light source/receiver max. 620mm Bus terminal Bus terminal; 2-channel analog input terminal Universal controller for displacement sensors ME Ethernet/EtherCAT interface module max.14Bit/4k samples/sec  Power supply cable 3m, open Power supply cable 10m, open Signal output cable, analog, 3m Signal output cable, analog, 10m Signal output cable, 3m, analog / RS232 PCI interface card RS422 Expansion board analog / RS422 / PCI Signal output cable, 3m, analog / RS422, 10m Sensor cable extension for camera, 3m Sensor cable extension for camera, 8m
2901510 2966009 2966011 2966012 6414114 6414107 2420057 2420066 <b>Accessories op</b> 2901123 2901124 2901120 2901215 2901121 2213017 2213018 2901122 2901057 2901118 2901058 2901119 2420057 2901504	ODC1220-L220 ODC1220-L420 ODC1220-L420 ODC1220-L620 EK1100/CSP2008 EL3162/CSP2008 CSP2008 IF1032/ETH OCCONTROL 2500/2600 PC2500-3 PC2500-10 SCA2500-10 SCD2500-3/3/RS232 IF2008 IF2008 IF2008 SCD2500-3/10/RS422 CE1800-3 CE2500-3 CE1800-8 CE2500-8	Mounting rail for ODC1220, 400mm; distance light source/receiver max. 220mm Mounting rail for ODC1220; 800mm; distance light source/receiver max. 420mm Mounting rail for ODC1220; 800mm; distance light source/receiver max. 620mm Bus terminal Bus terminal; 2-channel analog input terminal Universal controller for displacement sensors ME Ethernet/EtherCAT interface module max.14Bit/4k samples/sec  Power supply cable 3m, open Power supply cable 10m, open Signal output cable, analog, 3m Signal output cable, analog, 10m Signal output cable, 3m, analog / RS232 PCI interface card RS422 Expansion board analog / RS422 / PCI Signal output cable, 3m, analog / RS422, 10m Sensor cable extension for camera, 3m Sensor cable extension for camera, 8m Sensor cable extension for camera, 8m Sensor cable extension for light source, 8m

Accessories op	toCONTROL 2500/2600		
2964022	MBC300	Assembly block for controller ODC2500/2600	
2213024	IF2004/USB converter	4 channel RS422/USB converter	
2213025	IF2001/USB converter	IF2001/USB converter RS422 to USB	
2213022	RS-422/USB converter	Industrial converter for ODC2xxx sensors, RS-422/USB	
29011111	SCD2500-3/RS422	Output cable RS422, 3m, open ends	
2901528	IF2008-Y adaptation cable	Adaptation cable, Y-type, 100mm	
2901561	SCD2500-3/IF2008	Interface cable	
2901563	SCD2500-8/IF2008	Interface cable	
6414071	Extension clamp	Extension clamp RS422 to CSP2008	

Accessories op	toCONTROL 2520	
2901925	SCD2520-3	Digital output cable, 3m, RJ45/ Ethernet/EtherCAT
29011002	SCD2520/90-5	Digital output cable, 5m, RJ45/ Ethernet/EtherCAT
29011042	SCD2520/90-8	Digital output cable, 8m, RJ45/ Ethernet/EtherCAT
29011003	PC/SC2520/90-5	Supply-, interface- and signal cable, 5m
2901918	PC/SC2520-3	Supply-, interface- and signal cable, 3m
29011037	PC/SC2520-10	Supply-, interface- and signal cable, 10m
29011038	PC/SC2520-20	Supply-, interface- and signal cable, 20m
29011039	PC/SC2520-30	Supply-, interface- and signal cable, 30m
29011040	SCD2520-5 M12	Digital output cable Ethernet/EtherCAT, 5m
2901919	CE2520-1	Connecting cable light source-receiver, 1m
2901920	CE2520-2	Connecting cable light source-receiver, 2m
2901921	CE2520-5	Connecting cable light source-receiver, 5m
2901922	CE2520/90-1	Connecting cable light source-receiver, 1m
2901923	CE2520/90-2	Connecting cable light source-receiver, 2m
2901924	CE2520/90-5	Connecting cable light source-receiver, 5m
2901967	PC/SC2520-3/CSP	Interface and supply cable for CSP2008
29011014	PC/SC2520-3/IF2008	Interface and supply cable for IF2008
2213024	IF2004/USB converter	4 channel RS422/USB converter
2213022	RS-422/USB converter	Industrial converter for ODC2xxx sensors, RS-422/USB
2213025	IF2001/USB converter	Single channel RS422/USB converter
0260031.10	DD241PC(10)-U	Digital process display, 010V
0260031.11	DD241PC(11)-U	Digital process display, 2 limit switches, 010V
2213017	IF2008	PCI interface card RS422
2213018	IF2008E	Expansion board analog / RS422 / PCI
2901528	IF2008-Y adaptation cable	Adaptation cable, Y-type, 100mm
2420057	CSP2008	Universal controller for displacement sensors
6414071	Extension clamp	Extension clamp RS422 to CSP2008
6414113	EK1122/CSP2008	2 port RJ45 EtherCAT junction
6414114	EK1100/CSP2008	Bus terminal

Accessories power supplies				
2420065	PS2030	Wall power supply 24V/24W/ 1A; 2m-PVC; clamp		
2420062	PS2020	Power supply for DIN rail mounting 24VDC / 2.5A		
2420042	PS2011	Power supply for laboratory use 230VAC/ 24VDC / 5.2A		

Further cable lengths on request.



Laser radiation

Do not view directly with optical instruments

Class 1M Laser Product

IEC 60825-1: 2008-05

P≤2mW, E≤0.2mW/cm²; λ=670nm

optoCONTROL 2520 use a semiconductor class 1M laser with a wavelength of 670nm. The maximum optical output power is <=2mW . This laser class does not require any additional protection equipment. Be careful with the dazzling effect related to optical instruments.



Class 1 Laser Product IEC 60825-1: 2008-05 optoCONTROL 12xx and 2500 use a semiconductor class 1 laser with a wavelength of 670nm. The maximum optical output power is  $\leq$ 0.39 mW. This laser class does not require any additional protection equipment.

THIS PRODUCT COMPLIES WITH FDA REGULATIONS 21CFR 1040.10 AND 1040.11

### High performance sensors made by Micro-Epsilon



Sensors and systems for displacement and position



Sensors and measurement devices for non-contact temperature measurement



2D/3D profile sensors (laser scanner)



Optical micrometers, fiber optic sensors and fiber optics



Color recognition sensors, LED analyzers and color online spectrometer



Measurement and inspection systems