

## GP-4503T (Model No.: PFXGP4503TAD)

Display Type Display Size Display Size Display Size Display Area Display Area Display Colors Display Area Display Cred Display	
Resolution  640 x 480 pixels (VGA)  Effective Display Area  Display Colors  65,536 Colors (No blink)/16,384 Colors (Blir  Backlight  White LED (User nonreplaceable parts. When replacement i your local distributor.)  Brightness Control  16 Levels (Adjusted with the touch panel or the sc 50,000 hrs. or more (continuous operation at 25°C [77 °F] brightness decreases to 50%)  Language Fonts  Japanese: 6,962 (JIS Standards 1 & 2) (including 607 non-kar 158 (Korean fonts, Simplified Chinese and Traditional Ch downloadable.)  Character Sizes  Standard font: 8 x 8, 8 x 16, 16 x 16 and 32 x 32 pixel fonts. S pixel fonts, Image font: 8 to 72 pixel fonts  Font Sizes *1  Standard font: Width can be expanded up to 8 times. Height of the 8 x 16 dots  80 char. x 60 rows  8 x 16 dots  80 char. x 30 rows  32 x 32 dots  Application Memory  FLASH EPROM 32 MB (including a logic program Logic Program Area *2  FLASH EPROM 132 KB (Equivalent to 15,000 s)  SRAM 320 KB (Replaceable Lithium battery for back)	
Effective Display Area  W211.2 x H158.4 mm [W8.31 x H6.24 in.]  Display Colors  65,536 Colors (No blink)/16,384 Colors (Blir 65,536 Colors (No blink)/16,384 Colors (Blir 70 Colors)  Backlight  White LED (User nonreplaceable parts. When replacement in your local distributor.)  Brightness Control  Backlight Service Life  50,000 hrs. or more (continuous operation at 25°C [77°F] brightness decreases to 50%)  Japanese: 6,962 (JIS Standards 1 & 2) (including 607 non-kath 158 (Korean fonts, Simplified Chinese and Traditional Chinds (Korean fonts, Simplified Chinese and Traditional Chinds)  Character Sizes  Standard font: 8 x 8, 8 x 16, 16 x 16 and 32 x 32 pixel fonts, Simplified Chinese and Traditional Chinds (Korean fonts, Image fonts 8 to 72 pixel fonts, Image fonts, 8 to 72 pixel fonts, Image fonts, 8 to 72 pixel fonts  Font Sizes *1  Standard font: Width can be expanded up to 8 times. Height of the 8 times.  8 x 8 dots  80 char. x 60 rows  8 x 16 dots  16 x 16 dots  32 x 32 dots  Application Memory  FLASH EPROM 32 MB (including a logic program Logic Program Area *2  FLASH EPROM 132 KB (Equivalent to 15,000 stata Backup)  SRAM 320 KB (Replaceable Lithium battery for backup Characters)	
Display Colors  65,536 Colors (No blink)/16,384 Colors (Blir Backlight  Backlight  White LED (User nonreplaceable parts. When replacement in your local distributor.)  Brightness Control  16 Levels (Adjusted with the touch panel or the set of	
Backlight  White LED (User nonreplaceable parts. When replacement in your local distributor.)  Brightness Control  16 Levels (Adjusted with the touch panel or the second parts)  Backlight Service Life  50,000 hrs. or more (continuous operation at 25°C [77°F] brightness decreases to 50%)  Japanese: 6,962 (JIS Standards 1 & 2) (including 607 non-kard 158 (Korean fonts, Simplified Chinese and Traditional Chedownloadable.)  Character Sizes  Standard font: 8 x 8, 8 x 16, 16 x 16 and 32 x 32 pixel fonts, Simplified fonts, Image font: 8 to 72 pixel fonts  Standard font: Width can be expanded up to 8 times. Height of the 8 times.  Standard font: Width can be expanded up to 8 times. Height of the 8 times.  8 x 8 dots  8 x 16 dots  8 x 16 dots  8 x 16 dots  16 x 16 dots  16 x 16 dots  17 x 15 rows  Application Memory  FLASH EPROM 32 MB (including a logic program Logic Program Area *2  FLASH EPROM 132 KB (Equivalent to 15,000 stats)  Font Area  FLASH EPROM 8 MB (Replaceable Lithium battery for backs)	nk)
Backlight your local distributor.)  Brightness Control 16 Levels (Adjusted with the touch panel or the so 50,000 hrs. or more (continuous operation at 25°C [77 °F] brightness decreases to 50%)  Language Fonts Japanese: 6,962 (JIS Standards 1 & 2) (including 607 non-kar 158 (Korean fonts, Simplified Chinese and Traditional Chedownloadable.)  Character Sizes Standard font: 8 x 8, 8 x 16, 16 x 16 and 32 x 32 pixel fonts, Sixel fonts, Image font: 8 to 72 pixel fonts  Standard font: Width can be expanded up to 8 times. Height of 8 times.  Backlight Service Life 50,000 hrs. or more (continuous operation at 25°C [77 °F] brightness decreases to 50%)  Japanese: 6,962 (JIS Standards 1 & 2) (including 607 non-kar 158 (Korean fonts, Simplified Chinese and Traditional Chedownloadable.)  Standard font: 8 x 8, 8 x 16, 16 x 16 and 32 x 32 pixel fonts, Simplified Chinese and Traditional Chedownloadable.)  Standard font: Width can be expanded up to 8 times. Height of 8 times.  8 x 8 dots 80 char. x 60 rows 80 char. x 30 rows 16 x 16 dots 16 x 16 d	iiv)
Backlight Service Life  50,000 hrs. or more (continuous operation at 25°C [77 °F] brightness decreases to 50%)  Japanese: 6,962 (JIS Standards 1 & 2) (including 607 non-kar 158 (Korean fonts, Simplified Chinese and Traditional Chemodownloadable.)  Character Sizes  Standard font: 8 x 8, 8 x 16, 16 x 16 and 32 x 32 pixel fonts, Simplified fonts, Image font: 8 to 72 pixel fonts, Image fonts 8 to 72 pixel fonts with the stimes.  Font Sizes *1  Text  8 x 8 dots  8 x 16 dots  8 x 16 dots  16 x 16 dots  16 x 16 dots  32 x 32 dots  Application Memory  FLASH EPROM 32 MB (including a logic program Logic Program Area *2  FLASH EPROM 132 KB (Equivalent to 15,000 separated by the standard fonts with the st	s required, contact
Backlight Service Life  brightness decreases to 50%)  Japanese: 6,962 (JIS Standards 1 & 2) (including 607 non-kar 158 (Korean fonts, Simplified Chinese and Traditional Chemodownloadable.)  Character Sizes  Standard font: 8 x 8, 8 x 16, 16 x 16 and 32 x 32 pixel fonts, Sixel fonts, Image font: 8 to 72 pixel fonts  Font Sizes *1  Standard font: Width can be expanded up to 8 times. Height of the 8 times.  8 x 8 dots  8 x 16 dots  8 x 16 dots  16 x 16 dots  16 x 16 dots  32 x 32 dots  Application Memory  FLASH EPROM 32 MB (including a logic program Logic Program Area *2  FLASH EPROM 132 KB (Equivalent to 15,000 standard FLASH EPROM 8 MB (Replaceable Lithium battery for backless)  SRAM 320 KB (Replaceable Lithium battery for backless)	oftware)
Language Fonts  158 (Korean fonts, Simplified Chinese and Traditional Chedownloadable.)  Character Sizes  Standard font: 8 x 8, 8 x 16, 16 x 16 and 32 x 32 pixel fonts, Spixel fonts, Image font: 8 to 72 pixel fonts  Standard font: Width can be expanded up to 8 times. Height of to 8 times.  8 x 8 dots  8 x 16 dots  16 x 16 dots  16 x 16 dots  40 char. x 30 rows  16 x 16 dots  Application Memory  FLASH EPROM 32 MB (including a logic program Logic Program Area *2  Font Area  FLASH EPROM 8 MB (Replaceable Lithium battery for backs)	before backlight
Font Sizes *1  Standard font: Width can be expanded up to 8 times. Height of to 8 times.  8 x 8 dots  8 x 16 dots  16 x 16 dots  Application Memory  Application Memory  Logic Program Area *2  FLASH EPROM 32 MB (including a logic program Logic Program Area *2  FLASH EPROM 8 MB (Replaceable Lithium battery for backs)  SRAM 320 KB (Replaceable Lithium battery for backs)	
Text	
Text  8 x 16 dots  16 x 16 dots  32 x 32 dots  Application Memory  FLASH EPROM 32 MB (including a logic program Logic Program Area *2  Font Area  FLASH EPROM 8 MB (Replaceable Lithium battery for backup Data Backup  SRAM 320 KB (Replaceable Lithium battery for backup SRAM 320 K	can be expanded up
Text  16 x 16 dots  32 x 32 dots  Application Memory  Application Memory  FLASH EPROM 32 MB (including a logic program Logic Program Area *2  FLASH EPROM 132 KB (Equivalent to 15,000 strong Area *2  FLASH EPROM 8 MB (Replaceable Lithium battery for back)  Data Backup  SRAM 320 KB (Replaceable Lithium battery for back)	
16 x 16 dots	
Application Memory FLASH EPROM 32 MB (including a logic program Logic Program Area *2 FLASH EPROM 132 KB (Equivalent to 15,000 s Font Area FLASH EPROM 8 MB (Replaceable Lithium battery for backup SRAM 320 KB (Replaceable Lithium battery for backup)	
Logic Program Area *2  FLASH EPROM 132 KB (Equivalent to 15,000 s  Font Area  FLASH EPROM 8 MB (Replaceable Lithium battery for backup  SRAM 320 KB (Replaceable Lithium battery for backup	
Font Area FLASH EPROM 8 MB (Replaceable Lithium battery for backup SRAM 320 KB (Replaceable Lithium battery for backup	n area)
Data Backup SRAM 320 KB (Replaceable Lithium battery for backu	steps)
	ackup memory)
Variable Area SRAM 64 KB (Replaceable Lithium battery for backu	up memory)
	p memory)
Clock Accuracy *3 ±65 sec/month (deviation at room temperature and po	ower is OFF)
Touch Panel Type Resistive Film (analog)	
Touch Panel Resolution 1,024 x 1,024	
Touch Panel Service Life 1,000,000 times or more	
RS-232C Asynchronous Transmission Data Length: 7 or 8 bit, Even, Stop Bit: 1 or 2 bit, Data Transmission Speed: 2,400 b Connector: D-Sub9 (plug)	•
RS-485 (isolation) Asynchronous Transmission Data Length none, Even or Odd Stop Bit: 1 or 2 bit Data Transmission Sp 115.2 kbps, 187.5 kbps (MPI) Connector: D-Sub9	peed: 2,400 bps to
Interface  Ethernet (LAN)  IEEE802.3i/IEEE802.3u, 10BASE-T/100BASE-TX Connector 45) x 1	r: Modular jack (RJ-
USB (Type-A)  Conforms to USB2.0 (TYPE-A) x 1, Power Supply Voltage: Double Current: 500 mA or less, Communication Distance: 5	
USB (Type mini-B) Conforms to USB2.0 (mini-B) x 1 Communication Distant	ce: 5 m or less
SD Card SD Card Slot x 1	

<sup>\*1:</sup> Other font sizes can be set up with the Editor software.

<sup>\*2:</sup> Up to 60,000 steps can be converted in software. However, this reduces application memory capacity (for screen data) by 1 MB

<sup>\*3:</sup> Depending on the operating temperature and age of unit, the clock can deviate from -380 to +90 sec/month.

For systems where this level of deviation is a problem, the user should monitor and make adjustments when required.



General Specification	
International Safety Standards	Ro UL CE C AVA9
Rated Input Voltage	DC 24 V
Input Voltage Limits	DC 19.2 to 28.8 V
Allowable Voltage Drop	10 ms or less
Power Consumption	17 W or less
In-Rush Current	30 A or less
Voltage Endurance	AC 1,000 V 20 mA for 1 min (between charging and FG terminals)
Insulation Resistance	DC 500 V, 10 MΩ or more (between charging and FG terminals)
Surrounding Air Temperature	0 to 55 °C [32 to 131 °F]
Storage Temperature	-20 to 60 °C [-4 to 140 °F]
Ambient Humidity	10 to 90 % RH (Wet bulb temperature: 39 °C [102.2 °F] or less - no condensation.)
Storage Humidity	10 to 90 % KH (Wet builb temperature, 59 C[102.2 F] or less - 110 condensation.)
Dust	0.1 mg/m³ (10-7 oz/ft³) or less (non-conductive levels)
Pollution Degree	For use in Pollution Degree 2 environment
Atmosphere	Free of corrosive gases
Air Pressure (altitude range)	800 to 1,114 hPa (2,000 m above sea level or less)
Vibration Resistance	IEC/EN61131-2 compliant, 5 to 9 Hz Single amplitude 3.5 mm [0.14 in.], 9 to 150 Hz Fixed acceleration: 9.8 m/s², X, Y, Z directions for 10 cycles (approx. 100 min)
Concussion Resistance	IEC/EN61131-2 compliant 147 m/s², X, Y, Z directions for 3 times
Noise Immunity	Noise Voltage: 1,000 Vp-p, Pulse Duration: 1 μs, Rise Time: 1 ns (via noise simulator)
Electrostatic Discharge Immunity	Contact Discharge Method: 6 kV (IEC/EN61000-4-2 Level 3)
Grounding	Functional grounding: Grounding resistance of 100Ω, 2mm² (AWG 14) or thicker wire, or your country's applicable standard. (Same for FG and SG terminals)
Structure *1	IP65f NEMA #250 TYPE 4X/13 (on the front panel when properly installed in an enclosure)
Cooling Method	Natural air circulation
Weight Approx.	2 kg [4.4 lb] or less (display unit only)
External Dimensions	W272.5 x H214.5 x D57 mm [W10.73 x H8.44 x D2.24 in.]
Panel Cut Dimensions *2	W259 x H201 mm [W10.2 x H7.91 in.], Panel thickness area: 1.6 to 5 mm [0.06 to 0.2 in.]

<sup>\*1:</sup> The front face of the GP unit, installed in a solid panel, has been tested using conditions equivalent to the standards shown in the specification. Even though the GP unit's level of resistance is equivalent to these standards, oils that should have no effect on the GP can possibly harm the unit. This can occur in areas where either vaporized oils are present, or where low viscosity cutting oils are allowed to adhere to the unit for long periods of time. If the GP's front face protection sheet becomes peeled off, these conditions can lead to the ingress of oil into the GP and separate protection measures are suggested. Also, if non-approved oils are present, it may cause deformation or corrosion of the front panel's plastic cover. Therefore, prior to installing the GP unit, be sure to confirm the type of conditions that will be present in the GP's operating environment. If the installation gasket is used for a long period of time, or if the unit and its gasket are removed from the panel, the original level of the protection cannot be guaranteed. To maintain the original protection level, be sure to replace the installation gasket regularly.

Pro-face's GP4000 Series website http://www.pro-face.com/product/hmi/gp4000.html

<sup>\*2:</sup> Regarding dimensional tolerance, everything +1/-0 mm [+0.04/-0 in.] and R in angle are below R3 [R0.12 in.].