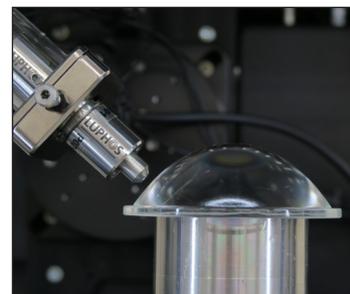
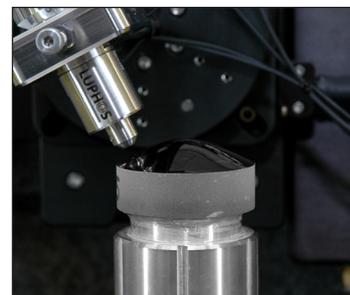




LUPHOScan²⁶⁰ HD

Ultra-precision non-contact 3D form
measurement of aspheric surfaces



High definition optical metrology



LuphoScan platforms are scanning interferometers based on an optical (non-contact) point probe that utilizes MWLI[®] technology (multi-wavelength interferometry).

Technology

During measurement the probe performs a spiral scan over the entire surface of the object under test and produces high density 3D data. Scanning is achieved by rotating the object by means of an air-bearing spindle whilst the sensor is moved radially and axially using linear stages. A rotary stage keeps the sensor normal to the object surface. The layout of movement stages provides high flexibility, even for uncommon surface shapes including steep slopes or profiles with points of inflection.

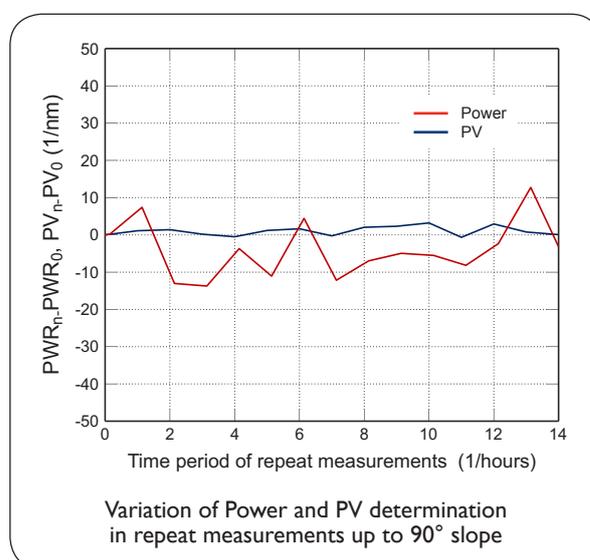
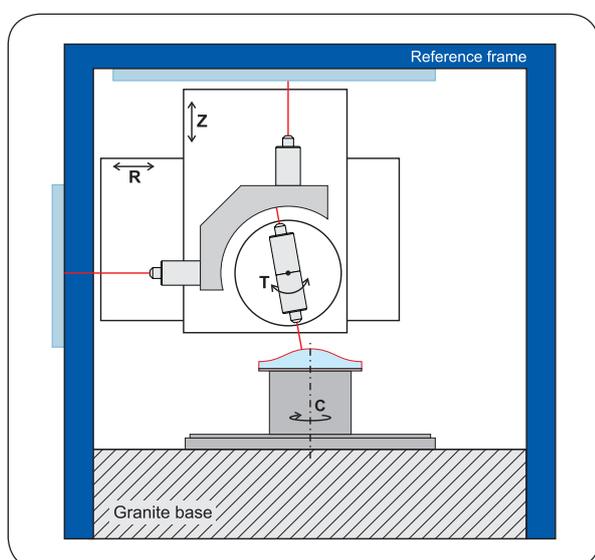
Based on the absolute measurement capability of the employed MWLI[®] sensor technology the metrology instruments also allow inspection of discontinuous optics such as segmented surfaces, annular lenses, asphero-diffractive lenses, and axicons. In addition, the LuphoSwap extension enables the determination of lens thickness, and wedge and decenter errors. Its software can also be utilized to analyze (fully automated) the positioning of an optical surface with regard to user-defined reference surfaces, such as the lens perimeter, any lens mount, or the barrel of molds.

Accuracy

LuphoScan platforms provide an outstanding level of form measurement accuracy. It is achieved by a unique reference frame concept and a sophisticated arrangement of referencing sensors that follows the Abbe principle.

In LuphoScan 260 HD platforms, the concept has been optimized with a new choice of materials, improved sensor control, the inclusion of ambient conditions in real time and advanced calibration capability. In this way, HD systems provide an absolute measurement accuracy of better than ± 50 nm (3σ) up to 90° . Furthermore, in particular the reproducibility of measurements results and the noise floor have been greatly improved.

The below graph shows a sample of the variation of the determined Power and PV errors of a calibration ball ($D = 25$ mm) in repeat measurements up to 90° . Over a measurement period of 14 hours the variation of Power and PV remained less than ± 15 nm and ± 5 nm, respectively.



The metrology experts

Taylor Hobson is world renowned as a manufacturer of precision measuring instruments used for inspection in research and production facilities. Our equipment performs at nanometric levels of resolution and accuracy.

To complement our precision manufacturing capability we also offer a host of metrology support services to provide our customers with complete solutions to their measuring needs and total confidence in their results.

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Tel: +44 (0)116 246 2034

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Email: taylor-hobson.service@ametek.com

Tel: +44 (0)116 246 2900

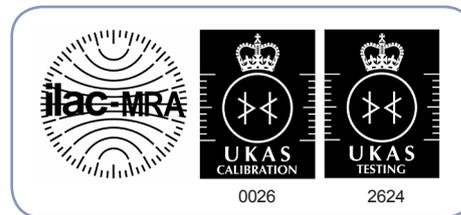
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- **Operator training** – on-site instruction will lead to greater proficiency and higher productivity
- **UKAS calibration and testing** – certification for artifacts or instruments in our laboratory or at customer's site



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Taylor Hobson UK

(Global Headquarters)

PO Box 36, 2 New Star Road
 Leicester, LE4 9JD, England
 Tel: +44 (0)116 276 3771
 Fax: +44 (0)116 246 0579
taylor-hobson.sales@ametek.com



Taylor Hobson China

taylor-hobson-china.sales@ametek.com.cn

Shanghai Office

Part A1, A4, 2nd Floor, Building No. 1, No. 526
 Fute 3rd Road East, Pilot Free Trade Zone,
 Shanghai, 200131, China
 Tel: +86 21 5868 5111-110
 Fax: +86 21 5866 0969-110

Beijing Office

Western Section, 2nd Floor, Jing Dong Fang
 Building (B10), No. 10, Jui Xian Quio Road,
 Chaoyang District, Beijing, 100015, China
 Tel: +86 10 8526 2111
 Fax: +86 10 8526 2141

Chengdu Office

Unit 9-10, 10th Floor 9/F, Hi-tech Incubation
 Park, No.26 West Jinyue Road, Chengdu.
 610041, China
 Tel: +86 28 8675 8111
 Fax: +86 28 8675 8141

Guangzhou Office

Room 1412, Yi An square, No.33 Six
 Construction Road, Guangzhou, 510060, China
 Tel: +86 20 8363 4768
 Fax: +86 20 8363 3701



Taylor Hobson France

Rond Point de l'Epine Champs
 Batiment D, 78990 Elancourt, France
 Tel: +33 130 68 89 30
 Fax: +33 130 68 89 39
taylor-hobson.france@ametek.com



Taylor Hobson Germany

Rudolf-Diesel-Straße 16
 D-64331 Weiterstadt, Germany
 Tel: +49 6150 543 0
 Fax: +49 6150 543 1502
taylor-hobson.germany@ametek.com



Taylor Hobson India

1st Floor, Prestige Featherlite Tech Park 148,
 EPIP II Phase, Whitefield, Bangalore - 560 006,
 India
 Tel: +91 18 6026 62468
 Fax: +91 80 6782 3232
taylor-hobson.india@ametek.com



Taylor Hobson Italy

Via De Barzi, 20087 Robecco sul Naviglio,
 Milan, Italy
 Tel: +39 02 946 93401
 Fax: +39 02 946 93450
taylor-hobson.italy@ametek.com



Taylor Hobson Japan

3F Shiba NBF Tower, 1-1-30, Shiba Daimon
 Minato-ku, Tokyo 105-0012, Japan
 Tel: +81 36809 2406
 Fax: +81 36809 2410
taylor-hobson.japan@ametek.com



Taylor Hobson Korea

#309, 3rd FL, Gyeonggi R&DB Center, 105,
 Gwanggyo-ro, Yeongtong-gu, Suwon-si,
 Gyeonggi-do, Korea, 16229
 Tel: +82 31 888 5255
 Fax: +82 31 888 5228
taylor-hobson.korea@ametek.com



Taylor Hobson Mexico

Acceso III No. 16 Nave 3 Parque Ind. Benito
 Juarez Queretaro, Qro. Mexico C.P.76120, Mexico
 Tel: +52 442 426 4480
 Fax: +52 442 295 1987
taylor-hobson.mexico@ametek.com



Taylor Hobson Singapore

AMETEK singapore, 10 Ang Mo Kio Street 65,
 No. 05-12 Techpoint, Singapore 569059
 Tel: +65 6484 2388 Ext 120
 Fax: +65 6484 2388 Ext 120
taylor-hobson.singapore@ametek.com



Taylor Hobson Taiwan

10F-5, No.120, Sec. 2, Gongdao Wu Rd.,
 Hsinchu City 30072, Taiwan
 Tel: +886 3 575 0099 Ext 301
 Fax: +886 3 575 0799
taylor-hobson.taiwan@ametek.com



Taylor Hobson USA

1725 Western Drive West Chicago,
 Illinois 60185, USA
 Tel: +1 630 621 3099
 Fax: +1 630 231 1739
taylor-hobson.usa@ametek.com