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# More Precision

interferoMETER IMS5400-DS // White light interferometer for high precision distance measurements



## White light interferometer for absolute distance measurement with nanometer accuracy

#### interferoMETER 5400-DS



- Absolute measurement with nanometer accuracy, suitable for the measurement of e.g. step profiles
- Compact and robust sensors with large offset distance
- Measuring rate up to 6 kHz for high speed measurements
- Ethernet / EtherCAT / RS422
- Robust controller with passive cooling
- Easy configuration via web interface

#### Absolute distance measurement with nanometer resolution

The IMS5400-DS white light interferometer opens up new perspectives in industrial distance measurement. The controller has an intelligent evaluation feature and enables absolute measurements with nanometer accuracy at a relatively large offset distance. Compared to other absolute measuring optical systems, the IMS5400-DS offers an unsurpassed combination of accuracy, measuring range and offset distance.

#### Small light spot for the smallest of details and structures

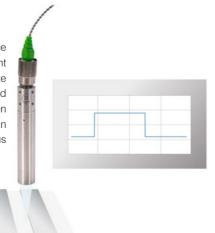
The sensors generate a constantly small light spot over the entire measuring range. The light spot diameter is only 10  $\mu$ m and allows the detection of small details such as structures on semiconductors and miniaturized electronic components.

#### Various interfaces for advanced automation

Integrated interfaces such as Ethernet, EtherCAT and RS422 as well as encoder connections, analog outputs, synchronization inputs and digital I/Os enable the connection to modern control systems and production programs.

#### Absolute measurement of step profiles

Unlike conventional interferometers, the IMS5400-DS also enables the measurement of step profiles. Thanks to the absolute measurement, the scanning is performed with high signal stability and precision. When measuring on moving objects, the differences in height of heels, steps and depressions can thus be reliably detected.





#### Integration in industrial environments

Robust sensors and a controller in a metal housing make the IMS5400-DS ideally suitable for integration into production lines. These compact sensors are extremely spacesaving and can also be integrated in confined spaces. The controller is installed in the control cabinet via DIN rail mounting and provides very stable measurement results due to active temperature compensation and passive cooling. Highly flexible fiber optic cables are available in lengths up to 20 m and allow a spatial separation of sensor and controller. Unlike other conventional interferometers, initial operations and parameter set up are easy and user-friendly via a web interface. No software installation is required.

Model		IMS5400-DS
Measuring range		2.1 mm
Start of measuring range		approx. 19 mm
Resolution 1)		< 1 nm
Measuring rate		continuously adjustable from 100 Hz to 6 kHz
Linearity 2)		< ±50 nm
Temperature stability		Linearity typ. 0.1 nm / K (without offset displacement)
		temperature-compensated, stability < 10 ppm between +15 $\dots$ +35 $^{\circ}$ C
Light source		NIR-SLED, wavelength 840 nm
Laser safety class		Class 1 in accordance with DIN EN 60825-1: 2015-07
Light spot diameter 3)		10 µm
Max. tilt angle 4)		±2°
Target material		Glass, reflecting or diffuse surfaces 5)
Supply voltage		24 VDC ±15 %
Power consumption		approx. 10 W (24 V)
Signal input		Sync in, Trigger in, 2 x encoders (A+, A-, B+, B-, index)
Digital interface		Ethernet / EtherCAT / RS422
Analog output		4 20 mA / 0 10 V (16 bit D/A converter)
Switching output		Error1-Out, Error2-Out
Digital output		Sync out
Connection	optical	pluggable optical fiber via E2000 socket (controller) and FC socket (sensor); standard length 3 m, 5 m and 10 m; other cable lengths on request; bending radius: static 30 mm, dynamic 40 mm
	electrical	3-pin supply terminal strip; encoder connection (15-pin, HD-sub socket, max. cable length 3 m, 30 m with external encoder supply); RS422 connection socket (9-pin, Sub-D, max. cable length 30 m); 3-pin output terminal strip (max. cable length 30 m); 11-pin I/O terminal strip (max. cable length 30 m); RJ45 socket for Ethernet (out) / EtherCAT (in/out) (max. cable length 100 m)
Installation	Sensor	Clamping, mounting adapter (see accessories)
	Controller	free-standing, DIN rail mounting
Temperature range	Storage	-20 +70 °C
	Operation	Sensor: +5 +70 °C; Controller: +15 +35 °C
Shock (DIN-EN 60068-2-27)		15 g / 6 ms in XY axis, 1000 shocks each
Vibration (DIN-EN 60068-2-6)		2 g / 20 500 Hz in XY axis, 10 cycles each
Protection class (DIN-EN 60529)		IP40 (controller and sensor)
Material	Sensor	Stainless steel
	Controller	Aluminum housing, passive cooling
Control and display elements		multifunction button: two adjustable functions and reset to factory setting after 10 s; web interface for setup: selectable presets, freely selectable averaging possibilities, data reduction, setup management; 6 x color LEDs for intensity, range, SLED, pilot laser, status and power; switchable pilot laser for sensor alignment (laser LED 635 nm, laser class 1, performance < 0.2 mW)

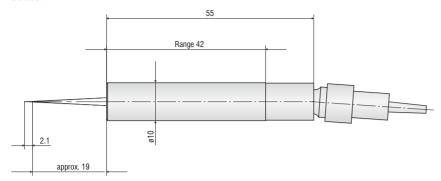
All data at constant ambient temperature (24 ±2 °C)

<sup>&</sup>lt;sup>2)</sup> Measuring rate 0.5 kHz, moving averaging over 64 values, measured at the front of a glass plate in the mid of the measuring range (2 sigma) <sup>2)</sup> Maximum deviation from reference system over the entire measuring range, measured on front surface of ND filter

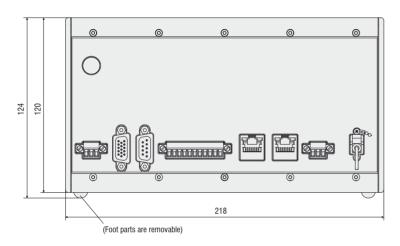
In the mid of the measuring range
 Maximum sensor tilt angle that produces a usable signal on polished glass (n = 1.5) in the mid of the measuring range. The accuracy decreases when approaching the limit values.
 Non-transparent materials require an optically dense surface with a wavelength of 840 nm

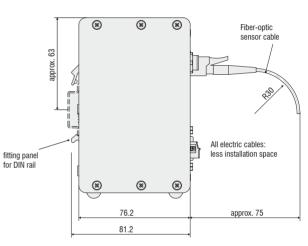
#### Dimensions

#### Sensor

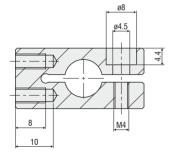


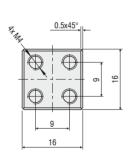
#### Controller

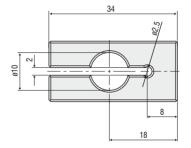


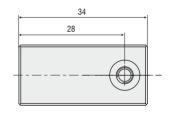


#### Accessories: Sensor mounting adapter









(dimensions in mm, not to scale)