





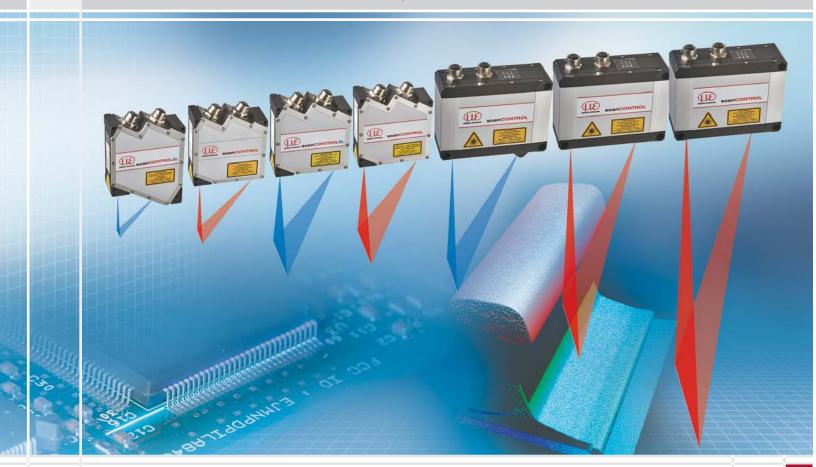
## SCIGATE AUTOMATION (S) PTE LTD

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# More Precision

scanCONTROL // 2D/3D Laser profile sensors





#### Precise 2D/3D profile measurements

The new LLT30x2 laser profile scanners provide calibrated profile data with up to 5.12 million points per second. They allow profile frequencies up to 5 kHz and resolutions up to 1,024 points. Thanks to their high accuracy and versatility, the scanners are particularly suitable for static and dynamic applications as well as robotic applications They measure and evaluate, e. g., angles, steps, gaps, distances, and circles.

#### Available as COMPACT and SMART versions

The scanCONTROL 30x2 series is available as COMPACT and SMART versions. The COMPACT scanners provide calibrated profile data that can be further processed on a PC with software evaluation provided by the customer. SMART scanners operate autonomously and provide selected measurement values. The scanCONTROL 30x2 series supports all SMART functions and programs that are set in the scanCONTROL Configuration Tools software and directly stored in the internal controller.

#### The easy way of machine integration

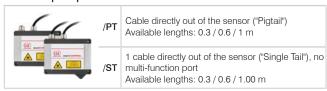
The design of the LLT30x2 series is compact and lightweight. The controller is integrated in the sensor itself, which simplifies mechanical integration. The measurement data can be output directly.

Autoro dobignation											
LLT	30	хх	-25	/SI							
				Option	s - see below						
			Measuring range 25 mm 50 mm 100 mm 200 mm								
		Class 02 = C 12 = SI	OMPACT MART								
	Serie:										

#### Laser options\*

/SI	Hardware switch-off of the laser line		
/3R	Increased laser power (class 3R) e.g., for dark surfaces		
/BL	Blue laser line (405 nm) for (semi-) transparent, red-hot glowing and organic materials		

#### Cable output options\*



\*Options can be combined

Accessories from page 38

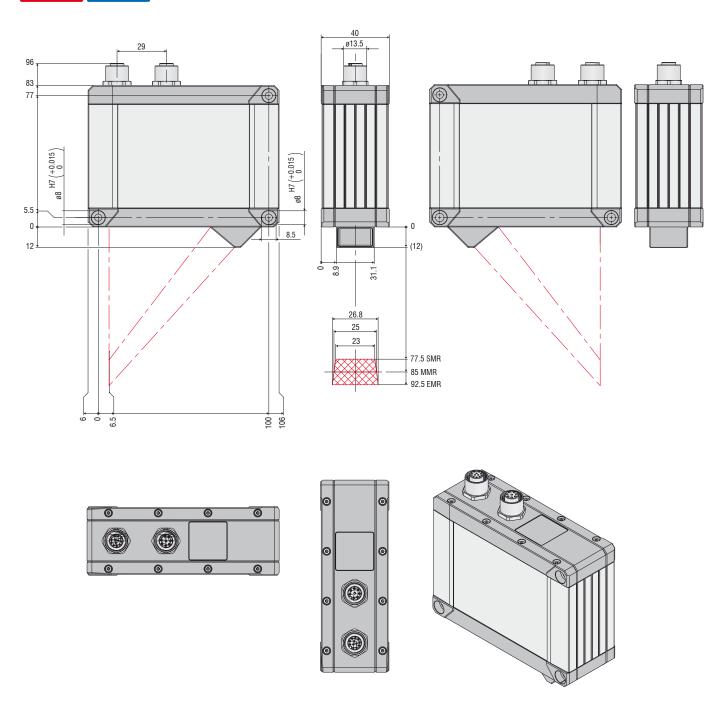
## Technical data

	Model		LLT 30x2-25	LLT 30x2-50	LLT 30x2-100	LLT 30x2-200			
	Available laser type		Red Laser Blue Laser	Red Laser Blue Laser	Red Laser Blue Laser	Red Laser			
		Start of measuring range	77.5 mm	105 mm	200 mm	200 mm			
		Mid of measuring range	85 mm	125 mm	270 mm	310 mm			
	Measuring range	End of measuring range	92.5 mm	145 mm	340 mm	420 mm			
		Height of measuring range	15 mm	40 mm	140 mm	220 mm			
	Extended measuring	Start of measuring range	-	-	190 mm	160 mm			
z-axis	range	End of measuring range	-	-	360 mm	460 mm			
	Max. deviation of a single point 1) Red Laser		±0.09 %	±0.09 %	±0.08 %	±0.12 %			
	(2 sigma)	Blue Laser	±0.08 %	±0.08 %	±0.07 %	-			
			2 μm	4 μm	10 μm	30 μm			
	Line linearity 1) 2)		±0.013 %	±0.01 %	±0.007 %	±0.014 %			
			20.010 /0	_0.01 /0	_0.007 70	_0.01170			
		Start of measuring range	23 mm	43.3 mm	75.6 mm	130 mm			
	Measuring range	Mid of measuring range	25 mm	50 mm	100 mm	200 mm			
x-axis		End of measuring range	26.8 mm	56.5 mm	124.4 mm	270 mm			
×	Extended measuring	Start of measuring range	-	-	72.1 mm	100 mm			
1	range	End of measuring range	-	-	131.1 mm	290 mm			
	Resolution		1,024 points/profile						
	Profile frequency			up to 5	,000 Hz				
	Interfaces	Ethernet GigE Vison	Output of measurement values Sensor control Profile data transmission						
		Digital inputs	Mode switching Encoder (counter) Trigger						
		RS422 (half-duplex) <sup>3)</sup>	Output of measurement values Sensor control Trigger Synchronization						
	Output of measurement	values	Ethernet (UDP / Modbus TCP); RS422 (ASCII / Modbus RTU) analog <sup>4)</sup> ; switch signal <sup>4)</sup> PROFINET <sup>5)</sup> ; EtherCAT <sup>5)</sup> ; EtherNet/IP <sup>5)</sup>						
	Control and display elen	nents	3x color LEDs for laser, data and error						
			≤ 10 mW ≤ 12 mW						
			Standard: laser class 2M, semiconductor laser 658 nm						
		Red Laser	≤ 30 mW ≤ 50 mW						
	Light source		Option: laser class 3R, semiconductor laser 658 nm						
	Ü		≤ 10 mW						
		Blue Laser	Standard: laser class 2M, semiconductor laser 405 nm -						
	Laser switch-off		via software, hardware switch-off with /SI option						
	Aperture angle of laser li		23°	28°	30°	45°			
	Permissible ambient ligh		10,000 lx						
	Protection class (DIN EN	, ,	IP67 (when connected)						
	Vibration (DIN EN 60068	<i>'</i>	2 g / 20 500 Hz						
	Shock (DIN EN 60068-2-	<i>'</i>	15 g / 6 ms						
	,	Storage	-20 +70 °C						
	Temperature range	Operation		0 +	-45 °C				
	Weight		415 g (without cable)						
	Supply voltage		11 30 VDC, nominal value 24 V, 500 mA, IEEE 802.3af class 2, Power over Ethernet (PoE)						
	4) A P	and Manager date to Mines English	-,						

<sup>1)</sup> According to measuring range; Measuring object: Micro-Epsilon standard object
2) According to a one-time averaging across the measuring field (1,024 points)
3) RS422 interface, programmable either as serial interface or as input for triggering/synchronization
4) Only with 2D/3D Output Unit
5) Only with 2D/3D Gateway

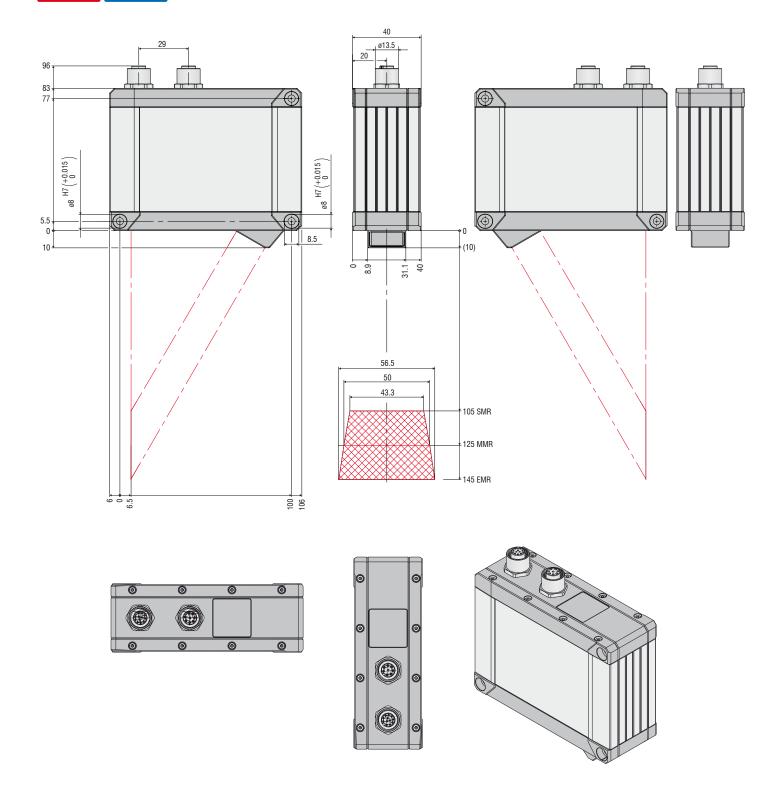
## LLT30x2-25 / LLT30x0-25





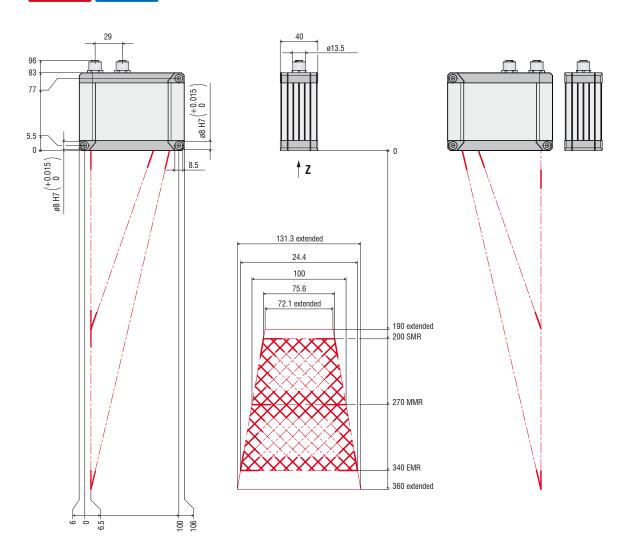
### LLT30x2-50 / LLT30x0-50

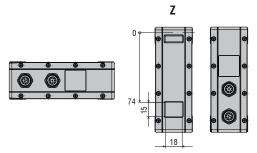
Red Laser Blue Laser



## LLT30x2-100 / LLT30x0-100

Red Laser Blue Laser

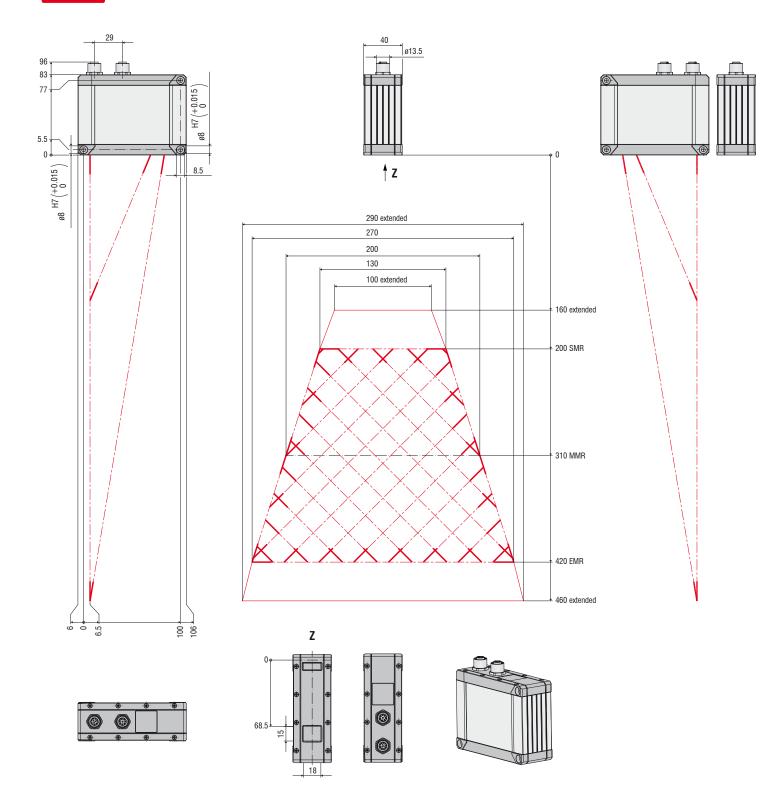






### LLT30x2-200 / LLT30x0-200

Red Laser



## Sensors and Systems from Micro-Epsilon



Sensors and systems for displacement, position and dimension



Sensors and measurement devices for non-contact temperature measurement



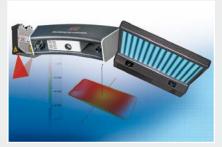
Measuring and inspection systems for quality assurance



Optical micrometers, fiber optics, measuring and test amplifiers



Color recognition sensors, LED Analyzers and inline color spectrometers



3D measurement technology for dimensional testing and surface inspection

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