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# MENTOR MP OPTIMUM PERFORMANCE, FLEXIBLE SYSTEM

### The ultimate DC drive

#### As a world leader in DC drive technology, our innovative products are used in the most demanding applications requiring performance, reliability & energy efficiency.

Mentor MP integrates the control platform from the world's leading intelligent AC drive technology making it one of the most flexible DC drives available. With optimum performance and flexible system interfacing capability, the Mentor MP drive allows you to maximize motor performance & enhance system reliability. Interface digitally with modern control equipment using Ethernet & fieldbus networks. It is very easy to retrofit from Mentor II & for high power configuration.

#### **Benefits:**

- Easy to set-up and commission
- Drive intelligence and system integration
- Machine communications flexibility





# QUANTUM MP PACKAGED MENTOR MP DC DRIVE SYSTEM

### The packaged Mentor MP drive

The Quantum MP is a packaged Mentor MP that integrates the control functionality of the Mentor MP with a design that incorporates a DC loop contactor, high-speed input fuses, 120 Vac control logic and DC output fuses (on all regenerative models). A dynamic braking contactor is also included in drives up to and including 350 A models. The Quantum MP saves engineering time and panel space.

Existing Mentor II and Quantum III customers can easily migrate to the new MP platform. All Mentor MP power terminal locations and mounting points are the same as those of the Mentor II. Similarly, all Quantum MP control terminals are the same format as the Quantum III. Both drives include complimentary software tools to assist in transferring drive parameters and programs from older products to new ones.





# MENTOR MP & QUANTUM MP KEY FEATURES

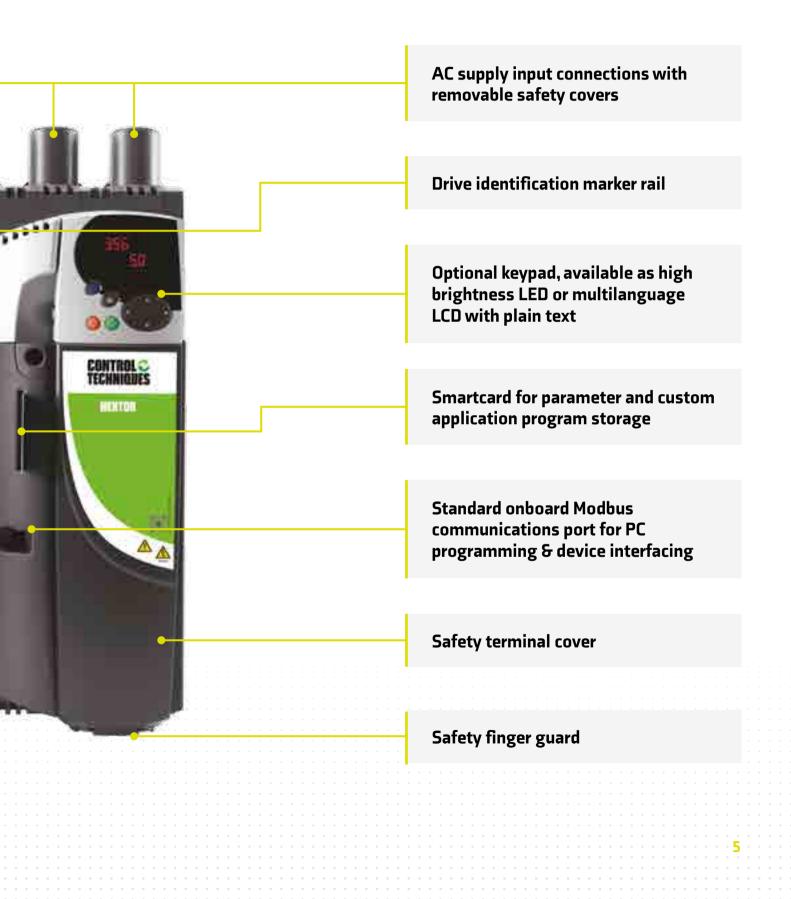
**Drive rating label** 

Armature voltage feedback for use with DC contactor and inverter common DC bus systems

Output power connections to motor with removable covers

**Fuses for field protection** (removable cartridge)

Integrated field controller



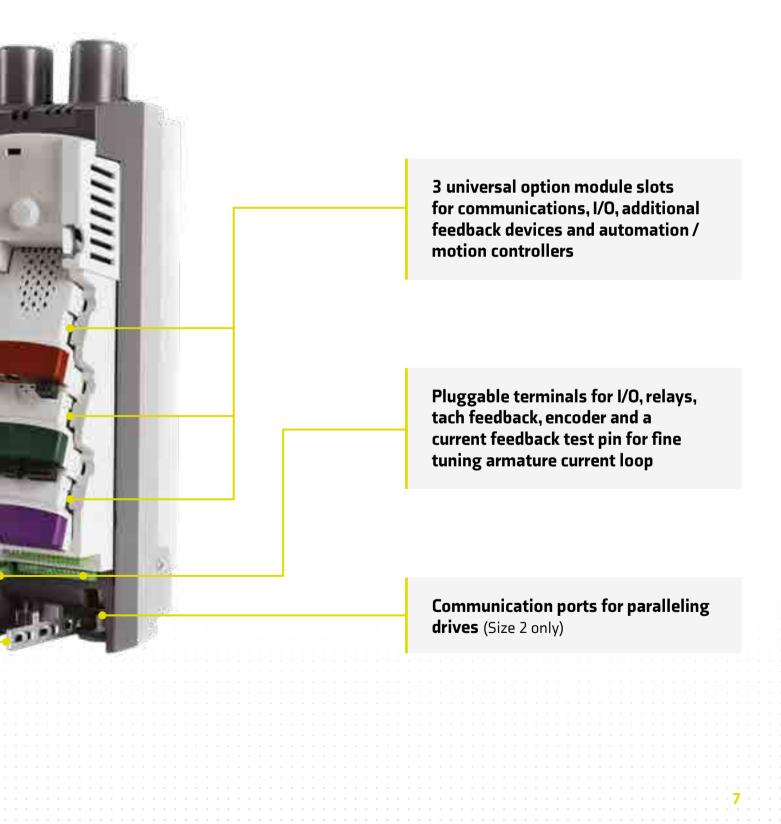
## MENTOR MP & QUANTUM MP KEY FEATURES

Modbus Communications port for PC programming and device interfacing

Communications port for external field controller

Sturdy cable management system providing a grounding point for shielded control cables



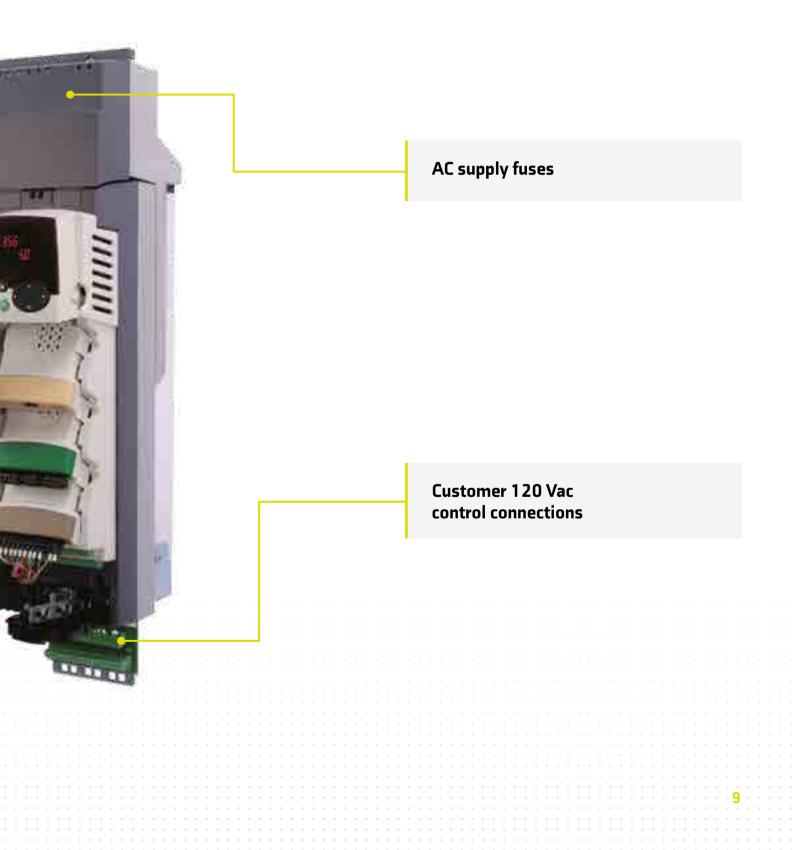


# ADDITIONAL QUANTUM MP KEY FEATURES

Motor armature connections

**Control power supply** 

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# EASY SET-UP OF ENHANCED CONTRO AND MONITORING

#### **Greater motor field control**

Built in field controller as standard

- Gives excellent field control for the majority of DC motors
- Reduces the need for external components

### **Enhanced field control with FXMP25**

- The optional FXMP25 may be controlled digitally by using a standard RJ45 connection, allowing set-up by standard drive parameters
- The FXMP25 can also function in standalone mode using its integrated keypad and display

### **Enhanced system design**

- The heatsink cooling fans are intelligently controlled and only run when required, thus increasing reliability and reducing maintenance
- Eighteen different option modules allow customisation of the drive, including fieldbus, Ethernet, I/O, extra feedback devices and motion controllers
- The drive system designer is able to embed automation and motion control within the drive, eliminating communications delays that reduce performance

### Fast set-up, configuration and monitoring

- Quick and easy to set-up
- Can be configured using optional removable keypads
- Advanced auto-tune features help you get the best
  performance from your machine



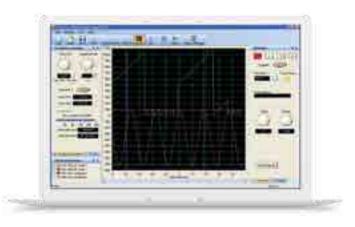
# PC SOFTWARE & SMARTCARD TOOLS: RAPID COMMISSIONING

Control Techniques' software makes it easy to access the drive's feature set. It allows you to optimize drive tuning, back-up the configuration and set-up a communications network.

### CTScope

Drive oscilloscope software for viewing  $\boldsymbol{\varepsilon}$  analysing changing values within the drive.

- The time base can be set to give high speed capture for tuning or for longer term trends
- Based on a traditional oscilloscope, making it easy to use for all engineers





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#### Smartcard

The smartcard is a backup memory device that brings the following benefits:

- Parameter and program storage
- Simplify drive maintenance and commissioning
- Quick set-up for sequential build of machines
  - Machine upgrades can be stored on a smartcard & sent to the customer for installation



### **CTSoft**

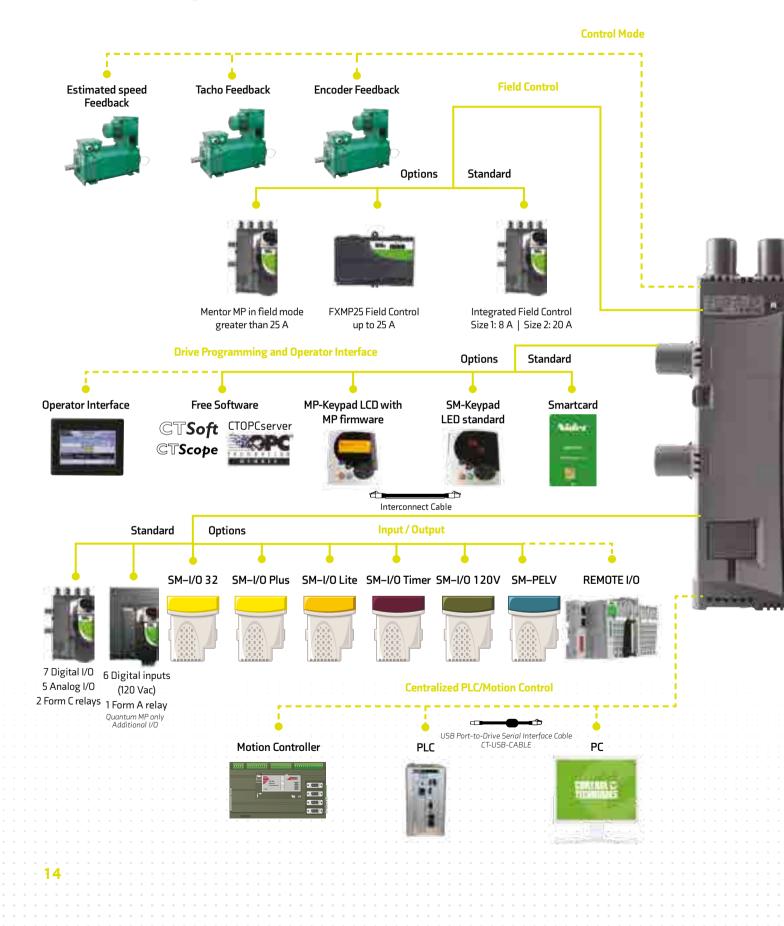
Our drive configuration tool for commissioning, optimising and monitoring allows you to:

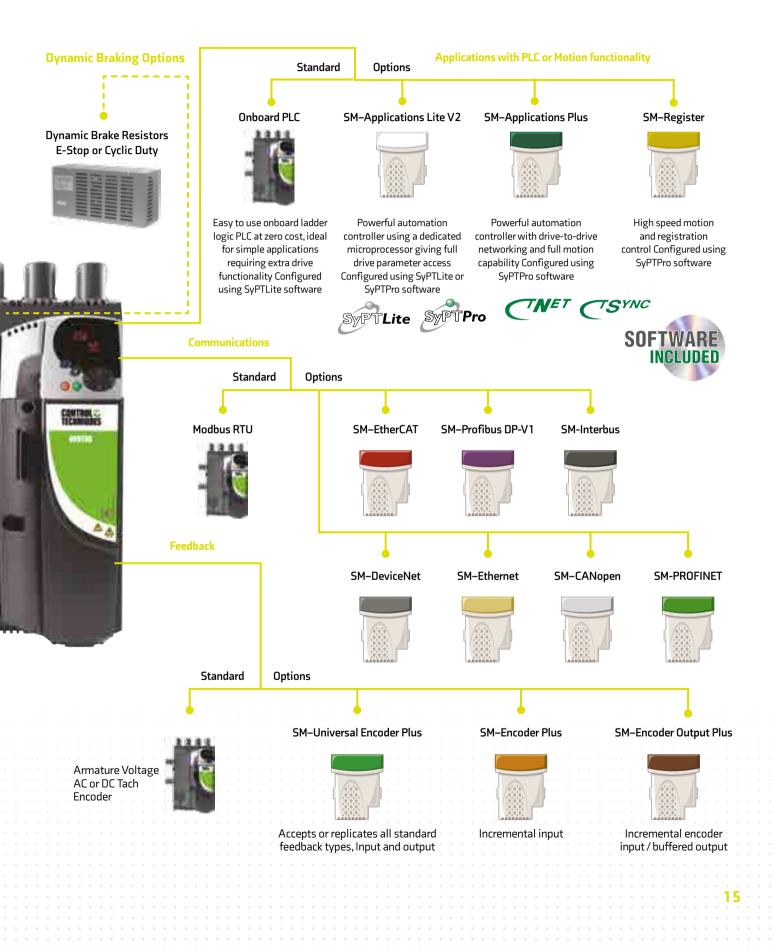
- Use configuration wizards to commission your drive
- Read, save and load drive configuration settings
- Manage the drive's smartcard data
- Visualize and modify the configuration with live animated diagrams
- All motor data is entered in real units and the current limit window will calculate parameter settings based on ambient temperature and required overload rating



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### **Unrivalled integration flexibility**





# MP SERIES DRIVE INTELLIGENCE 6 System integration

### Inbuilt controller programmable with SyPTLite

 Mentor MP has an inbuilt programmable controller. It is configured using SyPTLite, an easy to use ladder logic program editor, suitable for replacing relay logic or a micro PLC for simple drive control applications.

### Develop tailored solutions for applications modules with SyPTPro

- SyPTPro is a fully featured automation development environment that can be used for developing tailored solutions for single or multiple drive applications.
- The programming environment fully supports three industry standard languages: Function Block, Ladder and Structured Text. Motion control is configured using the new PLCopen motion language, supporting multiple axes.

#### Create an intelligent networked system with CTNet

CTNet, a high-speed, deterministic drive-to-drive network links the drives, SCADA and I/O together to form an intelligent networked system, with SyPTPro managing both the programming and communications.



SyPTLite







#### **High performance automation**

Control Techniques' SM-Applications option modules contain a separate high performance microprocessor enabling the execution of application programs. This leaves the drive's own processor to give the best possible motor performance.

The SM-Application modules include the SM-Application Plus and the SM-Application Lite V2 variants.

- Both modules can be used to tackle automation problems from simple start/stop sequencing with a single drive to more complex machine and motion control application.
- The SM-Applications modules give you real-time access to all of the drive's parameters, plus access to data from I/O and other drives.





SM-Applications Lite V2

#### **SM-Applications Plus**

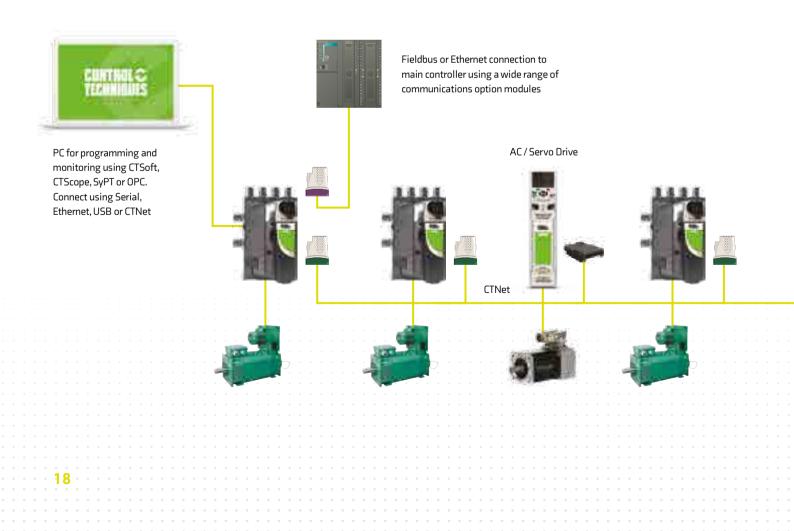
#### **SM-Applications Plus adds:**

- Inputs/Outputs The module has two digital inputs and two digital outputs for high-speed I/O operations such as position capture and actuator firing.
- High speed serial port The module features a serial communications port supporting a number of built-in protocols for connection to external devices such as operator interface panels. These are CT-ANSI slave,
- Modbus RTU in master and slave modes, Modbus ASCII in master and slave modes and 3 user modes. Both two and four wire configurations are possible.
- Drive-to-drive communications SM-Applications Plus option modules include a high speed drive-to-drive network called CTNet. This network is optimized for intelligent drive systems offering flexible peer-to-peer communications.

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# MP SERIES MACHINE COMMUNICATIONS FLEXIBILITY





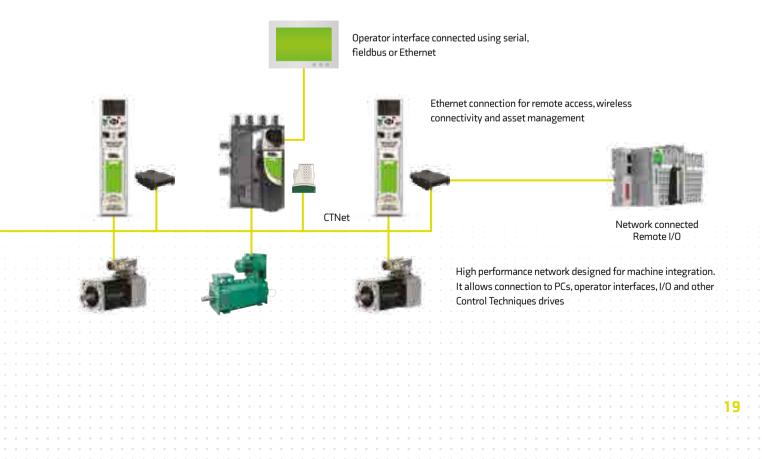
#### **Fieldbus communications**

Option modules for all common Industrial Ethernet fieldbus networks such as Ethernet IP & ProfiNet. Servo networks such as Ethercat are also available.

#### **Easy gateway**

SM-Applications & CTNet allow machine designers to design an easy gateway into which customers are able to interface using their preferred fieldbus or Ethernet interface. This solution improves the machine performance, simplifies the problem of being able to meet customer specifications for different fieldbus communications & helps to protect your intellectual property.

	Onboard PLC	SM-Applications Lite V2	SM-Applications Plus
Intellectual property protection	•	•	•
SyPTLite Programming	•	•	
SyPTPro Programming		•	•
Multi-tasking environment		•	•
Motion control capabilities		•	•
CTNet drive-to-drive network			•
Serial port			•
High Speed I/O			•



# MENTOR MP SECURE PLANT AVAILABILITY

### Mentor II has had its day and the simplest way to secure plant availability is to level up with Mentor MP.

### **Retro-fit projects**

- We ensure easy integration with your existing motor, power supply, application equipment and communication networks from the design stage
- Mentor MP brings performance and possibilities to your application with minimum migration costs

### **Motor field control**

- Built in field controller as standard in every Mentor MP
  - i. Gives excellent field control for the majority of DC motors
  - ii. Reduces the need for external components

We recommend an external motor field controller when:

- The required field current is greater than that offered by the standard drive, up to 25 A. For example, older motors with low field voltages
- The field needs to be forced down more quickly than a standard half controlled field bridge can manage
- Applications can be implemented with simple field current reversal, without armature reversal, if machine dynamics can still be met

### **Ease of migration**

- Mentor MP is designed for existing Mentor II customers to easily migrate to the new platform
- All power terminal locations and mounting points have been retained
- At 900 A, Mentor MP has a much smaller frame size than Mentor II with smaller cable requirements. This allows for high power density paralleled configurations without custom-made bus bars.
- CT Soft has a built in migration wizard to assist with the transfer of drive parameters and programs.

#### Note:

The control section of Mentor MP frame 2C and 2D is 90 mm deeper than Mentor II.

If a depth extension is not possible, then for other solutions, please contact your Control Techniques supplier.

# **MENTOR MP TECHNICAL DATA**

#### Environment

Environment		Digital I/O	Qty 3, 24 Vdc inputs
Ambient Operating	32 to 131 °F (0 to 55 °C ) Some models are derated above 104 °F (40 °C)	Drive Enable Relays	Qty 2, 5 A @240 Vac, 5 A @30 Vdc
Cooling Method Humidity Storage Temperature	MP25-MP45 natural convection; MP75 and larger forced convection 90% relative humidity at 122 °F (50 °C) -40 to 131 °F (-40 to 55 °C)	Speed Loop Current Loop Feedback Methods	35 μs current sampling time Encoder (resolution 0.01%)
<b>e</b> ,	240 to 131 P (-40 to 35 C) 0 to 9,842 ft (0 to 3,000 m), derate 1% per 328 ft (100 m) between 3,280 ft (1,000 m) and 9,842 ft (3,000 m)		DC tach (resolution 0.1%); AC tach (resolution 1%) (300 V max.) Armature voltage (resolution 5%) Qty 3, optional additional incremental & absolute encoders
Enclosure	MP25-MP210: IP20; MP350 to MP900 = IP10; MP1200 and larger = IP00	Field Control	Current regulated with flux control MP25-MP210 8 A MP350-MP1850 20 A
AC Supply Require	ements		MP optional FXMP25 25 A
Frequency	24 to 480 Vac -20% +10%, MP500 to 575 Vac, 500 to 690 Vac ±10%, 3Ø 45 to 65 Hz	Serial Communications	2- or 4-wire RS422 or RS485, optically-isolated Protocol is ANSI x 3.28-2.54-A4 or Modbus RTU Baud rate is 300 to 115,200
Supply Fault Current Auxiliary Supply Voltage		Protection and Dia	
	2-quadrant drives 1.35 X input Vac; 4-quadrant drives 1.15 X input Vac		Patent-pending galvanic electrical isolation, 24 Vdc power supply
Field Voltage (max.)	0.9 X input Vac with 1Ø input MP in field mode - 1.35 X input Vac with 3-phase input	Supply	Loss, undervoltage, overvoltage, transient suppression Open circuit, I²t overload,
	with 5-phase input	, innature	

instantaneous overcurrent,

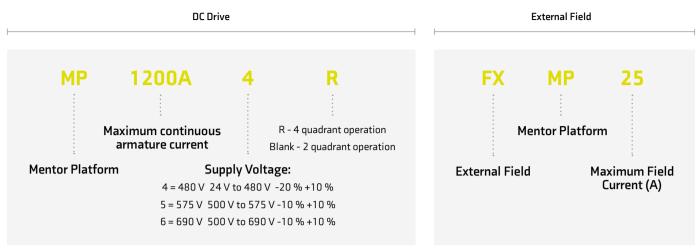
#### Control

		semiconductor fuse (regen only)
Analog Inputs	Qty 1, high precision differential Field	Loss, overcurrent
	voltage ± 10 V, 14 bit + sign Motor	Motor overtemperature switch or
	Qty 2, general purpose voltage or	thermistor overtemperature trips
	current ± 10 V, 0 to 20 mA, 4 to 20 mA, Drive Thermal	Heatsink, SCR junction, control
	thermistor (analog 3 only),10 bit + sign	board and option module(s)
Analog Outputs	Qty 2, ±10 V, 0 to 20 mA, 4 to Current Loop Loss	Loss of analog current reference
	20 mA,10 bit + sign	

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### **Order String**



**Note:** At the time of ordering, please select the required interface option. Order strings do not include drive keypad. Refer to page 14 for keypad order codes.

#### Ratings

				Input	Voltage					
Frame				57					Field	Quadrants of
	Order Code		(HP)		Motor (HP)		Motor (HP)	Current (A)*	Current (A)	Operation
				Order Code		Order Code				
	MP25A4(R)	5	10	MP25A5(R)	15			25		
1A	MP45A4(R)	10	25	MP45A5(R)	30	r	ı/a	45	8	2 and 4
	MP75A4(R)	20	40	MP75A5(R)	50			75		
	MP105A4(R)	30	60	MP105A5(R)	75			105		
IB	MP155A4(R)	40	75	MP155A5(R)	100	r	ı/a	155	8	2 and 4
	MP210A4(R)	60	125	MP210A5(R)	150			210		
	MP350A4(R)	100	200	MP350A5(R)	250	MP350A6(R)	300	350		
	MP420A4(R)	125	250	n	/a	r	ı/a	420	20	2 17
A		n/a		MP470A5(R)	350	MP470A6(R)	400	470**	20	2 and 4
	MP550A4(R)	150	300	n	/a	r	ı/a	550		
	MP700A4(R)	200	400	MP700A5(R)	500	MP700A6(R)	600	700		
В	MP825A4(R)	225	500	MP825A5(R)	600	MP825A6(R)	700	825**	20	2 and 4
	MP900A4(R)	250	550	n	/a	r	ı/a	900		
_	MP1200A4	350	750	MP1200A5	900	MP1200A6	1000	1200		-
C	MP1850A4	550	1150	MP1850A5	1400	MP1850A6	1600	1850	20	2
_	MP1200A4R	350	750	MP1200A5R	900	MP1200A6R	1000	1200		
D	MP1850A4R	550	1150	MP1850A5R	1400	MP1850A6R	1600	1850	20	4
	<b>A is achieved by p</b> rent ratings are at									
For	r this rating at 575	5 V and 690 V.	150% overlo	ad time is 20s	at 104°F (40°C	) and 30s at 95	°F (35°C).			
	dicates optional o				· · · · · · ·		· -/			
	ovided for conven									
- pri	ovided for convert	lence. Always	Size urive das	eu un mutur Ar	nps.					
•										
•					• • • • • •					

# MENTOR MP TECHNICAL DATA

#### **Dinmensions**

Frame	Height (H)*		Width (W)		Depth (D)	
Size	in	mm	in	mm	in	mm
1A	17.5	444	11.5	293	8.7	222
1B	17.5	444	11.5	293	9.9	251
2A	25.2	640	19.5	495	11.9	301
2B	25.2	640	19.5	495	11.9	301
2C	41.3	1050	21.9	555	24.1	611
2D	59.4	1510	21.9	555	24.1	611

\* Height including optional fit exhaust duct cover is: 49.29 in (1252 mm) for size 2C and 67.40 in (1712 mm) for size 2D.

<image>

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All Mentor MP and Quantum MP DC drives up to 575 V ratings are cULus certified. These drives are the most flexible DC drive available today.

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### **Mentor MP Terminal Connections**

Power - Armature		
Pin #	Function	
A1	Armature +	
A2	Armature -	

Motor Armature Voltage Feedback		
Pin #	Function	
MA1	Armature +	
MA2	Armature -	

RS485	
Pin #	Function
1	120Ω Termination Resistor
2	RX TX
3	Isolated 0 V
4	+24 V (100 mA)
5	Isolated 0 V
6	TX Enable
7	RX\TX\
8	RX\TX\ (if termination resistors are required, link to pin 1)
Shell	Isolated 0 V

-0 42	
-0	11 )
	3 <b>1</b> 1

-	Power - Line		
	Pin #	Function	
	L1	Line In	
	L2	Line In	
	L3	Line In	
	4	Ground Connection	

Control Terminals - Top Row		
Pin #	Function	
1	0 V Common	
2	24 Vdc External Input	
3	0 V Common	
4	10 Vdc Source, 10 mA	
5	Analog Input 1 +	
6	Analog Input 1 -	
7	Analog Input 2	
8	Analog Input 3	
9	Analog Output 1	
10	Analog Output 2	
11	0 V Common	

-	Control Terminals - Bottom Row		
	Pin #	Function	
	21	0 V Common	
	22	24 Vdc Output, 200 mA	
	23	0 V Common	
	24	Digital I/O 1	
	25	Digital I/O 2	
	26	Digital I/O 3	
	27	Digital Input 4	
	28	Digital Input 5	
	29	Digital Input 6	
	30	0 V Common	
	31	Drive Enable	

	Control Terminals - Encoder Feedback		
Pin # Fu		Function	
	А	Channel A	
	A\	Channel A\	
	В	Channel B	
	B/	Channel B\	
	Z Marker Pulse Z		
Z\ Marker Pulse Z\		Marker Pulse Z\	
	+ Encoder Supply		
	0 V	Encoder 0 V	

Control Terminals - Relays <del>&amp;</del> Tach Feedback		
Pin #	Function	
51	Relay 1 Common	
52	Relay 1 N/C Contact	
53	Relay 1 N/O Contact	
61	Relay 2 Common	
62	Relay 2 N/C Contact	
63	Relay 2 N/O Contact	
41	Tach +	
42	Tach -	

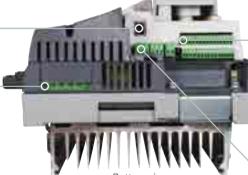
Pin # Function 120Ω Termination Resistor 1 2 RX TX Isolated 0 V 3 +24 V (100 mA) 4 Isolated 0 V 5 6 TX Enable 7 RX\TX\ RX\ TX\ (if termination resistors are required, link to pin 1) 8

Isolated 0 V

Power - Field

Shell

Function		
Control Electronics Supply		
Control Electronics Supply		
Field On/Off		
Field On/Off		
Field +		
Field -		



Bottom view

Frame Size 1 layout Refer to the product User Guide for other sizes

# QUANTUM MP **TECHNICAL DATA**

#### Environment

Ambient Operating	32 to 131 °F (0 to 55 °C )
	Some models are derated above 104 °F (40 °C)
Cooling Method	QMP45 natural convection; QMP75 and larger forced convection
Humidity	90% relative humidity at 122 °F (50 °C)
Storage Temperature	-40 to 131 °F (-40 to 55 °C )
Altitude	0 to 9,842 ft (0 to 3,000 m), derate 1% per 328 ft (100 m) between 3,280 ft (1,000 m) and 9,842 ft (3,000 m)
Enclosure	IP00

#### A

	(1,000 m) and 9,842 ft (3,000 m)		and absolute encoders
Enclosure	IPOO	Field Control	Current regulated with flux control
AC Supply Require	ements		QMP25-QMP210 8 A
	208 to 480 Vac -20% +10%, 3Ø		QMP350-QMP700 20 A
11,7 8			QMP Optional FXMP25 25 A
Frequency Supply Fault Current	48 to 65 Hz QMP45-QMP210 = 30kA; QMP350 and larger = 5 kA	Serial Communications	2- or 4-wire RS422 or RS485, optically-isolated
Auxiliary Supply Voltage	208 to 480 Vac ±10%, 1Ø		Protocol is ANSI x 3.28-2.54-A4 or Modbus RTU Baud rate is
Armature Voltage (max.)	2-quadrant drives 1.35 X input Vac; 4-quadrant drives 1.15 X input Vac		300 to 115,200
Field Voltage (max.)	0.9 X input Vac with 1Ø input	Protection and Dia	-
Control		Control	Patent-pending galvanic electrical

Drive Enable Digital input 24 Vdc

Speed Loop 250 µs loop update

Current Loop 35 µs current sampling time Feedback Methods Encoder (resolution 0.01%)

Relays Qty 2, 5 A @240 Vac, 5 A @30 Vdc

resistive, 0.5 A @30 Vdc inductive (L/R = 40 ms) Qty 1,120 Vac

DC tach (resolution 0.1%); AC tach (resolution 1%) (300 V max.)

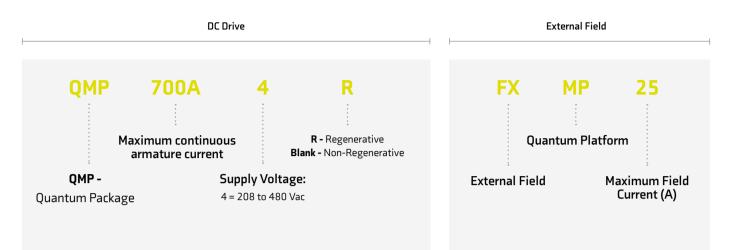
Armature voltage (resolution 5%) Ntv 3 ontional additional incremental

#### Control

Control			isolation, 24 Vdc power supply
Analog Inputs	Qty 1, high precision differential voltage ± 10 V, 14 bit + sign	Supply	Loss, undervoltage, overvoltage, transient suppression, semiconductor
	Qty 2, general purpose voltage or		fuses
	current ± 10 V, 0 to 20 mA, 4 to 20 mA, thermistor (analog 3 only), 10 bit + sign	Armature	Open circuit, I²t overload, instantaneous overcurrent,
Analog Outputs	Qty 2, ±10 V, 0 to 20 mA, 4 to 20 mA,		semiconductor fuse (regen only)
	10 bit + sign	Field	Loss, overcurrent
	Qty 1, instantaneous armature current feedback pin, 10 V = 2x motor rated current	Motor	Motor overtemperature switch or thermistor overtemperature trips
Digital I/O	Qty 3, 24 Vdc inputs	Drive Thermal	Heatsink, SCR junction, control board
	Qty 3, 24 Vdc input/outputs		and option module(s)
	Qty 7,120 Vac Inputs	Current Loop Loss	Loss of analog current reference

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### **Order String**



**Note:** At the time of ordering, please select the required interface option. Order strings do not include drive keypad. Refer to page 14 for keypad order codes.

### Ratings

		Input V	oltage			
Ë	Order Code — —				Field	Quadrants of
Frame		Motor (HP)		Current (A)*	Current (A)	Operation
	QMP25A4(R)	5	10	25		
1A	QMP45A4(R)	10	25	45	8	2 and 4
	QMP75A4(R)	20	40	75		
1B	QMP155A4(R)	40	75	155		2 and 4
ю	QMP210A4(R)	60	125	210		2 and 4
ZA	QMP350A4(R)	100	200	350	20	2 and 4
	QMP550A4(R)	150	300	550		2 14
2B	QMP700A4(R)	200	400	700	20	2 and 4

\* Current ratings are at 40°C with 150% overload for 30s.

(R) indicates optional order code for 4-quadrant operation.

Horsepower (HP) provided for reference - always size drive based on motor Amps.

\*\* For this rating at 575 V and 690 V, 150% overload time is 20s at 40°C and 30s at 35°C.

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# QUANTUM MP TECHNICAL DATA

#### Dinmensions

Frame	Height (H)*		Width (W)		Depth (D)	
Size	in	mm	in	mm	in	mm
1A	22.6	573	13.0	330	8.7	272
1B	22.6	578	13.0	330	9.9	251
2A	38.5	978	20.3	516	13.5	343
2B	43.0	1092	20.3	516	13.5	343

w





Quanum MP 350 A Frame Size 2

The Quantum MP packages are designed for easy system integration into new or existing DC motor applications.

### **Quantum MP Terminal Connections**

RS485	
Pin	Function
1	120Ω Termination Resistor
2	RX TX
3	Isolated 0 V
4	+24 V (100 mA)
5	Isolated 0 V
6	TX Enable
7	RX\TX\
8	RX\ TX\ (if termination resistors are required, link to pin 1)
Shell	Isolated 0 V



_	Power - I	Line & Armature
	Pin #	Function
	DB+*	Dynamic Braking Resistor +
	A1	Armature +
	A2	Armature -
	DB-*	Dynamic Braking Resistor -
	L1	AC Line
	SR1	Line Suppressor Resistor
	L2	AC Line
	SR2	Line Suppressor Resistor
	L3	AC Line
	GND	Ground Connection

Control Terminals - Top Row		
Pin #	Function	
1 0 V Common		
2	24 Vdc External Input	
3	0 V Common	
4	10 Vdc Source	
5	Analog Input 1 +	
6	Analog Input 1 -	
7	Analog Input 2	
8	Analog Input 3	
9	Analog Output 1	
10	Analog Output 2	
11	0 V Common	

Control Terminals - Bottom Row		
Pin #	Function	
21	0 V Common	
22	24 Vdc Output, 200 mA	
23	0 V Common	
24	Digital I/O 1	
25	Digital I/O 2	
26	Digital I/O 3	
27	Digital Input 4	
28	Digital Input 5	
29	Digital Input 6	
30	0 V Common	
31	Drive Enable	

Control T	Control Terminals - Encoder Feedback		
Pin #	Function		
A	Channel A		
A\	Channel A\		
В	Channel B		
B/	Channel B\		
Z	Marker Pulse Z		
Z١	Marker Pulse Z\		
+	Encoder Supply		
0 V	Encoder 0 V		

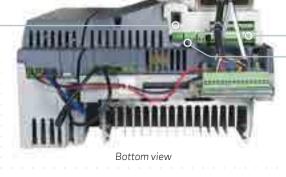
Control Terminals - Relays & Tach Feedback		
Pin #	Function	
51	Relay 1 Common	
52	Relay 1 N/C Contact	
53	Relay 1 N/O Contact	
61	Relay 2 Common	
62	Relay 2 N/C Contact	
63	Relay 2 N/O Contact	
41	Tach +	
42	Tach -	

\*NOTE: Dynamic braking terminals not included in models QMP550A4(R) and AMP700A4(R).

Power - Field		
Pin #	Function	
E1	Control Electronics Supply	
E3	Control Electronics Supply	
L12	Field On/Off	
L11	Field On/Off	
F+	Field +	
F-	Field -	

Control Terminals - 120 Vac			
Pin #	Function		
C1	120 Vac Supply	User Output	
C2	E-Stop	Input	
C3	120 Vac Supply	Feed from C2	
C4	System Interlocks	Input	
C5	120 Vac Supply	User Output	
C6	Digital Input1 (Stop)	Input	
C7	120 Vac Supply	Feed from C6	
C8	Digital Input2 (Start)	Input	
C9	120 Vac Supply	Feed from C6	
C10	Digital Input3 (Jog)	Input	
C11	120 Vac	User Output	
C12	Digital Input4 (Fwd/Rev)	Input	
C13	120 Vac	User Output	
C14	Digital Input5 (Reset)	Input	
C15	120 Vac	Relay Common	
C16	Relay Output (Drive On)	Relay Output	

External Field Supply RS485		
Pin #	Function	
1	120Ω Termination Resistor	
2	RX TX	
3	Isolated 0 V	
4	+24 V (100 mA)	
5	Isolated 0 V	
6	TX Enable	
7	RX\TX\	
8	RX\TX\ (if termination resistors are required, link to pin 1)	
Shell	Isolated 0 V	



\*See Mentor MP terminal connections on page 29 for specific terminal location.

Frame Size 1 layout Refer to the product User Guide for other sizes

# DRIVE OBSESSED

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