

SCIENCE GATE
Your Automation Partner

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ITEM #	CHART#	THREAD SIZE 'T'
MCP02497	-01	1/4-28 -2A
MCP02498	-02	#10-32 -2A
MCP02499	-03	#6-32 -2A
MCP02500	-04	M6x1 -6g

MATERIAL:
303 S.S. COLD DRAWN

HEAT TREATMENT - FINISH:

REVISIONS: (Refer to dwg # revision sheet)

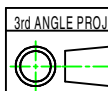
M3 Male Thread Adapter

STANDARD NOTES: (Unless Otherwise Specified)
ALL DIMENSIONS ARE IN INCHES
DRAWING INTERPRETATION DIMS. PER ASME-Y14.5M
SURFACE FINISH $\sqrt{63}$ OR BETTER
REMOVE BURRS AND BREAK SHARP EDGES .005 - .015
THREADS PER HANDBOOK H-28
DIMENSIONS ARE SHOWN AFTER PLATING
CRITICAL DIMENSION

ANGLE:
 $\pm 1/2^\circ$

CHAMFER:
 $\pm .5$

TOLERANCE:
.X ± 0.1 "
.XX ± 0.01 "
.XXX ± 0.005 "
.XXXX ± 0.001 "



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MODEL: LRM200	DWG No.: FM3845
DRAWN BY: E. Pano	CREATED DATE: 8/26/2014
APPROVED BY: R. Walker	APPROVAL DATE: 9/4/2014
ITEM #: SEE CHART	CAGE: 1X8M6 SHEET: 1 OF 1