

ELECTRODYNAMIC DUST EMISSIONS MONITOR DT370 & DT990 SERIES

HIGH SPEED DIGITAL COMMUNICATION

THE HIGH-SPEED DATA PROCESSING COMES TRUE AND YET IT HAS KEPT THE FULLEST FUNCTIONS AS DUST MONITOR. IT NEVER OVERLOOKS ANY MOMENTARY CHANGE OF CONCENTRATIONS. IT IDENTIFIES WHICH CHAMBER IS AT FAULT AND INDICATES ON THE DISPLAY.

MULTI-CHANNEL/ MULTI-SENSOR

DT990 MODEL CAN BE ULTI-CONNECTED TO 32 SENSORS AT THE MAXIMUM, WHILE DT370 TO 4 SENSORS. BOTH ARE UNDER INTEGRATED CONTROL SYSTEM VIA A PC. IT IS ALSO POSSIBLE TO MAKE LONG DISTANCE COMMUNICATION BY USE OF AN OPTIONAL BOOSTER.



DT370



DT990



AN INGENIOUS MEASUREMENT SYSTEM COMPLETELY HAS CHANGED THE STEREOTYPED CONCEPT ABOUT DUST MONITOR. HERE IT COMES UP WITH AN ULTRALOW CONCENTRATION MEASUREMENT, HIGH-SPEED RESPONSE AND MAINTENANCE FREE.

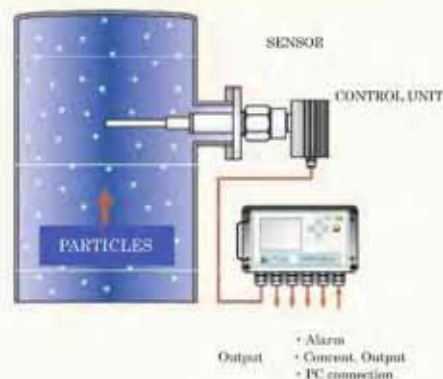
DT990/DT370 series are unique dust monitors applying an electrodynamic principle, of which features are high-resolution and extremely stable monitoring even with dust buildup on the rod sensor as opposed to those based on the common triboelectric method or the conventionally optical measurement method.

FEATURES

- It may not be affected by fouling or dust buildup on the rod sensor.
- Ultra high-sensitive $0.01 - 1000\text{mg/m}^3$
- The sensor rod covered with teflon or FRP can be available.
- High-humidity gas can be measured with Air Purge(optional).
- Power Supply: $90 - 250\text{VAC}$
- Ultra high-temperature application: Maximum 800°C
- Controls up to 32 sensors(DT990)
- Controls up to 4 sensors(DT370)

PRINCIPLES OF OPERATION

It detects the electric charge transfer of charged particles passing in a stack in a noncontact manner by applying the electrostatic induction. It measures this signal and converts to AC response. The triboelectricity (DC response) generated by particles colliding with a probe is filtered out through a special circuit and thus increases the stable outputs. As it has waveform control that is not affected by flow velocity as well as an advanced automatic functionality checks, it can reliably measures. Because it is of a noncontact measurement, the rod can be covered with teflon or FRP.



OPERATING MODE

User-friendliness being prioritized, you can have an access to the screen in question quickly and reliably. A logger being equipped, you can analyze the conditions because the display has a high level of visibility and the keypad is user-friendly and easily reconfigure the screen as required. The dedicated PC soft makes it possible to download data-logger and to review the conditions through Online Trend via a PC. When it is connected to a PC, you can also configure through the PC.



• Display Screen
Bargraph
(DT370)

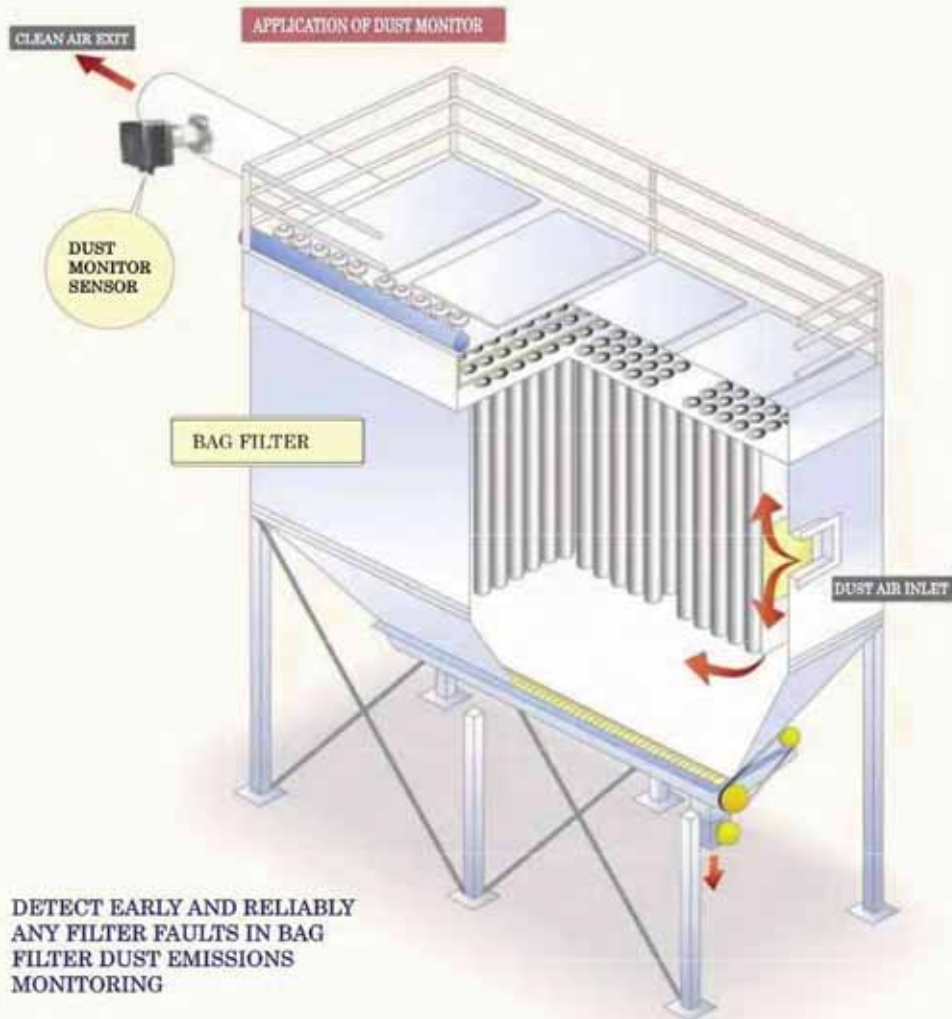


• Display Screen
Real Time Trend
(DT370)



• PC Trend Screen

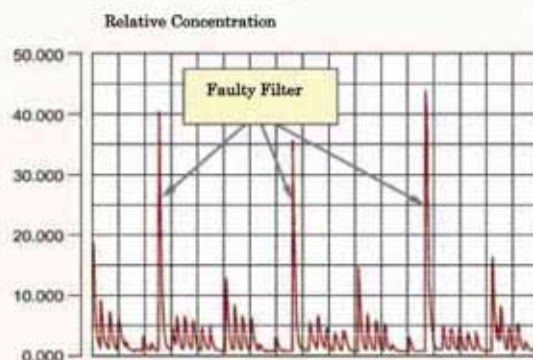
These series in particular can be multi-connected to sensors. DT990 Model permits 32 sensors to be connected to a single control unit, while DT370 does 4 sensors. Customers requiring detections at multi-points can enjoy a good cost performance and a central control via a PC.



Bag filter cleaning(pulse jet, shaking, back washing) in general comes up with the rise of emission concentration instantaneously. As any filter faults

occur, the emission concentration sharply rises at the time of cleaning. The electrodynamic dust monitor accurately detects the minute change which shows a predictive sign before the filter is completely broken. In this occasion, if the filter can be replaced at the next plant shut-down period, you can prevent the emergency shut down of the plant due to the filter breakage. It can be applied to higher concentration (baghouse inlet, exit of boiler and furnace, transport lines of low concentration and others) and high water processes (various dryers, wet-scrubber and others) with the probe in varied shapes created and our abundant experiences build up as well as baghouse emissions monitoring, and, therefore, outputs of dust monitor can be fed back to various process controls. .

• Dust Monitor Output Trend



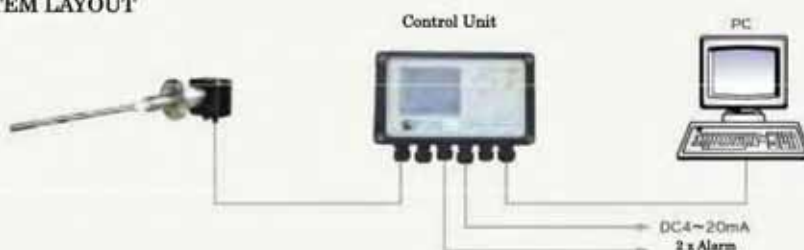
DT370 SERIES

Electrodynamic Dust Emissions Monitoring

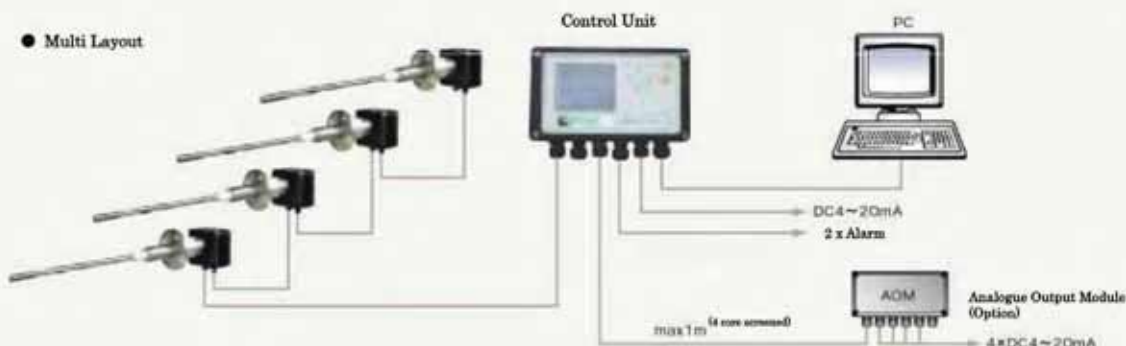


■ DT370 SYSTEM LAYOUT

● Single Layout



● Multi Layout



DT370 Controller Standard Specification

Power Supply: 90 – 250VAC (50/60Hz)

Output : DC4~20mA (insulated Load resistance Max 250 Ω), Serial RS232C & RS485, Relay contact 1C x 2

Sensors Contact: 4

Resolution : < 0.01mg

Self-checks : Refer to DT370 series Specification Table

Memory Storage Rate/Capacity:

24 hour Memory (every 30 seconds rolling)
16,000 point data logger (30 seconds – 24 hour adjustable)
(i.e. every 1 hour, 600 days)

Enclosure : IP65 Material ADC (epoxy coating)

Display : LCD (bargraph) / values / trends

Temperature : Ambient Temp -25°C - 55°C
Emissions Duct -25°C - 250°C (Standard)
-25°C - 400°C (Med Temp)
-25°C - 800°C (High Temp)

Probe Length: Maximum 1500mm
(Advance arrangements when it exceeds 1500mm)

Probe Material: SUS316, Teflon (teflon covering as option)

Sensor connection dia.: Screw - R1 - 1/2 or over,
Flange - over 50A
(Smaller diameter can be available as an option)

Cable Specification: 4 core screened cable 0.5sq 50 Ω /km
(maximum 100m single layout)



Standard Sensor (up to 250°C)
(~ 250°C)

Technical drawing of a standard sensor. The side view shows a cylindrical body with a threaded section. Dimensions include a total length of 210, a threaded section length of 100, and a final section length of 50. Diameters are specified as 80, 42.7, 25, and 15. A detail view shows a square base with dimensions 144 and 122.

Technical drawing of the heat shield assembly. The side view shows a cylindrical heat shield with a diameter of $\phi 240$ and a length of 100. It is mounted on a base with a diameter of $\phi 27.2$ and a length of 44. The base is labeled "Insulator Ceramic" and "JB10K50A". A "Heat Shield Plate" is shown at the bottom. The top view shows a square base with dimensions 150 x 150 and a central hole with a diameter of $\phi 12$.

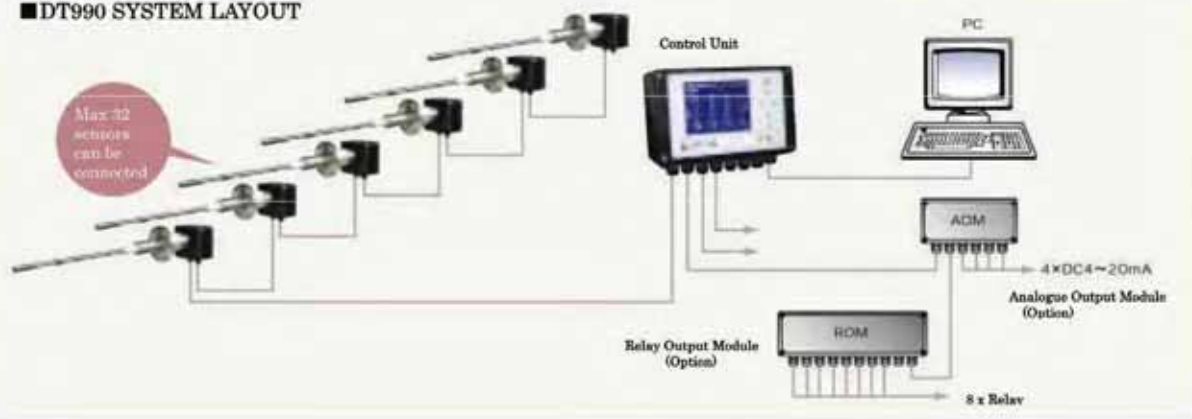
Model	DT373	DT372	DT371
Comm. Check	○	○	○
Sensor - Con Unit			
Probe Insul Check	○	X	○
Zero Check	○	○	X
Span Check	○	○	X

Enclosure: IP65
Material: ADC (epoxy coating)
Power Supply: 24VDC (Control Unit)
Temperature: -25°C ~ 55°C
Output : DC4 – 20mA x 4
(Insulated Load resistance max 500Ω)

DT990 SERIES

ELECTRODYNAMIC DUST EMISSIONS MONITORING

■ DT990 SYSTEM LAYOUT



DT990 CONTROLLER STANDARD

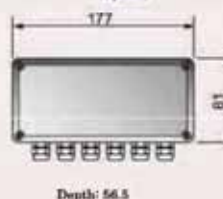
Power Supply: 90 - 250VAC 250mA (50/60Hz)
 Outputs : 4 x Isolate 4-20mA (Load resistance Max 250 Ω)
 Serial RS232C & RS485
 Relay Contact 1c x 4 (max 3A)
 Inputs : 4 x Digital Inputs
 (Plant on/off, bagfilter, cleaning pulse, multiple calibrations)
 Sensor contact: 32
 Resolution : <0.01 mg
 Self-checks : Zero check, Span check, Contamination check
 Memory Storage Rate/Capacity:
 Long term 1min - 2 hours(150k), 204days(@15 min)
 Short term 1sec - 4 mins (20k), 20hours(@30sec)
 Pulse Optimised (13k) 25 minutes
 Alarm log Instantaneous 1000 entries

Enclosure rating: IP65 Material ADC (epoxy coating)
 Display : LCD (provide bargraph, values & trends)
 Temperature : Ambient -25°C - +55°C
 Emissions Duct
 -25°C - 250°C (standard)
 -25°C - 400°C (med temperature)
 -25°C - 800°C (high temperature)
 Probe length : Max 1500mm
 (need advance arrangements when it exceeds the size)
 Probe material : SUS316, Teflon (Teflon covering as option)
 Sensor connection dia.: screw R1 - 1/2 or over
 (One in smaller diameter is available as option)
 Cable : 4 core screened 0.5sq. 50Ω/km
 (max 1000m single layout)

■ OUTLINE DRAWING



AOM (Analogue Output Module) (Option)



ROM (Relay Output Module) (Option)



The sensor is the same as that of DT870

Ranging from Nuclear Power Plant to Rice Mill
 All round Manufacturer of Level Controllers for Powder, Granules and Liquid

Line of business

- 回転式レベルスイッチ
- 振動式レベルスイッチ
- 板子式レベルスイッチ
- 音波式レベルスイッチ
- 静電容量式レベルスイッチ
- 静電容量式近接センサ
- 静電容量式レベルメータ
- ダイヤフラム式レベルスイッチ
- チルトスイッチ
- リーク式レベルスイッチ
- マイクロウェーブスイッチ
- サウンディング式レベルメータ
- フロースイッチ
- 電極式レベルスイッチ
- フロートスイッチ
- フロート式レベルメータ
- 超音波式レベルメータ
- コンベア周辺機器
- ガストモニタ
- ジルコニア酸素濃度計
- レーザー式レベルメータ
- 電波式レベルメータ
- 液体濃度・濃度計
- 超音波流量計

Nuclear Power Generation to Rice Milling
 All-round Manufacturer of Level Controllers for Powder, Granules and Liquid

KANSAI Automation Co., Ltd.

Headquarters : TEL. 81-6-6312-2071 FAX. 81-6-6314-0848

URL : <http://www.kansai-automation.co.jp>

e-mail : info@kansai-automation.co.jp

Headquarters: 2-14, Togano-cho, Kita-ku, Osaka 530-0056, Japan
 Tel 81-6-6312-2071 Fax 81-6-6314-0848

Tokyo Branch: 1-29-6, Hamamatsu-cho, Minato-ku, Tokyo 105-0013, Japan
 Tel 81-3-5777-6931 Fax 81-3-5777-6933

Nagoya Office: 3-31-27, Uchiyama, Chigusa-ku, Nagoya 464-0075, Japan
 Tel 81-52-741-2432 Fax 81-52-741-1588

Kyushu Office: 1-2-39, Asano, Kokura Kita-ku, Kitakyushu 802-0001, Japan
 Tel 81-93-511-4741 Fax 81-93-511-4580

代理店

SCIGATE
 Your Automation Partner



SCIGATE AUTOMATION (S) PTE LTD

No.1 Bukit Batok Street 22 #01-01 Singapore 659592

Tel: (65) 6561 0488

Fax: (65) 6562 0588

Email: sales@scigate.com.sg

Web: www.scigate.com.sg

Business Hours: Monday - Friday 8.30am - 6.15pm

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 ※予告なく仕様変更することがありますので予めご了承下さい。