



LMS181

[High quality/Continuous measurement for Particle emissions]

FORWARD LIGHT SCATTER (PRO-SCATTER) MEASUREMENT TECHNOLOGY AUTOMATED MONITARING SYSTEM FOR PARTICULATE EMISSION



It can reliably measure particulate emissions from boilers and kilns of large size regardless of whether precipitator or flue gas processing unit is equipped, or whatever their type may be.





MS181 Forward-Light-Scatter-Measurement Dust Monitor

Forward Light Scatter (Pro-scatter) Measurement that is detection-efficient Automatic span checks for self-auditing which win customers' confidence It can be connected to 32 sensors. The multi-controller is highly cost effective. Best suitable for monitoring particle emissions from boilers and kilns of large size

FEATURES

High quality/resolution measurement on Forward Light Scatter method High resolution: 0.1mg/m³ Recommended span: 10 – 100mg/ m³ Rugged probe design, tolerant to contamination The pin spot measurement of the unit is hardly affected by conditions.

Automatic upscale and zero checks for self-auditing are featured.

Free voltage can be applied: 90 – 260VAC 50/60Hz

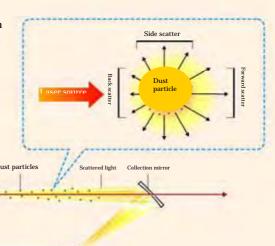
STANDARD

CEN Standard: EN-13284-2/EN-14181 for Incinerators, Power Plant and Cement Kilns UA EPA Standard: PM-CEMS (PS-11)

PRINCIPLE OF OPERATION

Having a laser source irradiate toward dust particles, it gets cone of scattered lights from the particles collected on a mirror and measures the reflected light from there via a

It gets the scattered forward light that is scattering intensified collected on the most functional collection mirror and measures via a quartz rod that has no transmission loss, and in so doing it can maintain the stable detection with least effect from noise



OPERATION MODE

Detecto

It being user-friendly, we can have an access to the given screen quickly. It is equipped with a logger. With a visible display and user-friendly keypad, we can analyze the situation and set up the unit easily. It is possible to do logger-download using a dedicated PC-software optionally available and to analyze the situation by use of PC from the online trend. If it is connected to PC, we can set up the unit via PC.



Display screen Bar-graph

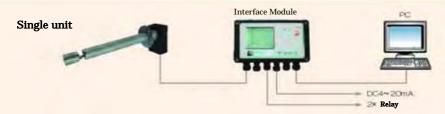


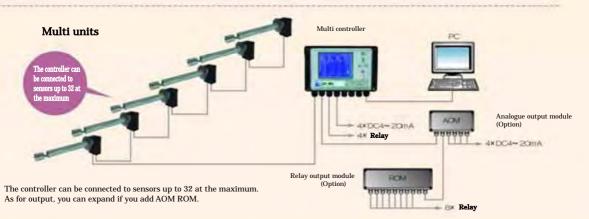
Display screen



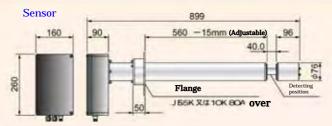
PC trend screen

SYSTEM LAYOUT





SPECIFICATION / OUTLINE DRAWING



Probe material : SUS316

Temperature range: Ambient -25 - 55

 $Inside\ stack\quad 0-250$

0 - 400 (option)

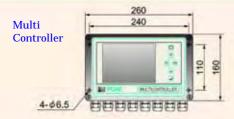
Insertion length of : 15 – 560mm (adjustable)

measuring position Minimum diameter 250mm

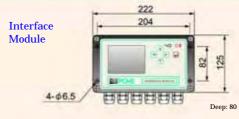
Enclosure rating : IP-65

Material ADC epoxy coating

Air supply : over 5L/min, 1bar (clean air)



Sensor connection point: 32



Sensor connection point: 1

Resolution: < 0.1mg/m3

 $Standard\ range: 0\ \hbox{-}\ 10\ mf\ /m^3\ to \\ 0\ \hbox{-}\ 100mf\ /m^3$

Enclosure rating: IP65 Material : ADČ epoxy coating Logger:

Long term : 1min - 2hr

Short term : 10sec - 4min

Pulse : 1 sec

Temperature: -25 - 55

Dedicated cable: Twist pair 4C cable (100 /km) Max 500m (varied by

conditions)

Optional Components (Output expansion)

Enclosure rating: IP65

Material ADC epoxy coating

: -25 – 55 Temperature AOM : 8 x DC4 - 20mA ROM : 8 x Relay

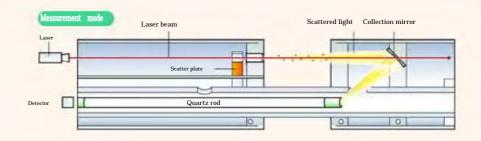


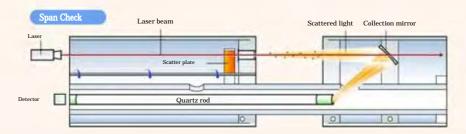


SELF-CHECKS

The LMS181 includes automatic self-checks designed to ensure appropriate quality assurance.

Besides its check of ongoing communication with sensors and zero check, the controller monitors how the lens is contaminated with reference to the difference accruing between Measurement Mode and Span Checks through a scatter plate because any lens contamination may cause mis-measurement. When any measurement errors are anticipated, it provides an alarm output.



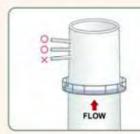


MOUNTING SENSOR

Wherever possible, observe the following conditions to ensure accurate measurement.

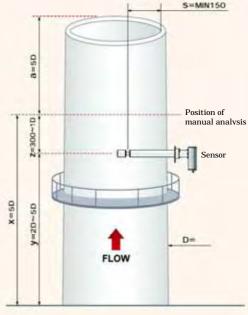
a = distance to vent from manual analysis position	Over 5D (Diameter x 5)
X = distance to upper straight duct from manual analysis p.	Over 5D (Diameter x 5)
y = distance to upper straight duct from sensor position	2D ~ 5D
$\mathbf{Z} = \mathbf{distance}$ to manual analysis position from sensor	300mm ~ 1D
S = distance to sensor position from duct inner wall	150mm over

Select the place where light from outside does not reach and when the equipment runs down, the rain does not blow into. Fix the sensor mounting stage so that it may not vibrate. If necessary, weld a reinforcing plate.



When you mount a sensor, mount it horizontally by all means or having the probe face downward (maximum 5 $^{\circ}$)

If the probe faces upward, vapor and others build up, which makes the indicator wrong



Nuclear Power Generation to Rice Milling All-round Manufacturer of Level Controllers for Powder, Granules and Liquid

Line of business

Rotary Paddle Type Level Switch Vibration Type Level Switch Swing Type Level Switch Acoustic Level Switch Capacitance Type Level Switch Capacitive Proximity Sensor Capacitance Type Level Indicator Diaphragm Type Level Switch Tilt Switch Leak Type Level Switch Microwave Switch Sounding Bob Type Level

Flow Switch Conductance Type Level Switch Float Switch Float Type Level Indicator Ultrasonic Type Level Indicator Equipments for Conveyor Lines Dust Monitor System Zirconia Oxygen Analyzer Laser Type Level Indicator Radar Type Level Indicator Liquid Analysis Ultrasonic Flow Meter

On-line Sensors for Accurate

* Please be sure to read USER'S GUIDE, Installation & Operation Instructions

when using the instrument

Indicator

* The specifications herein may be subject to change without advance notice

Nuclear Power Generation to Rice Milling All-round Manufacturer of Level Controllers for Powder, Granules and Liquid

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